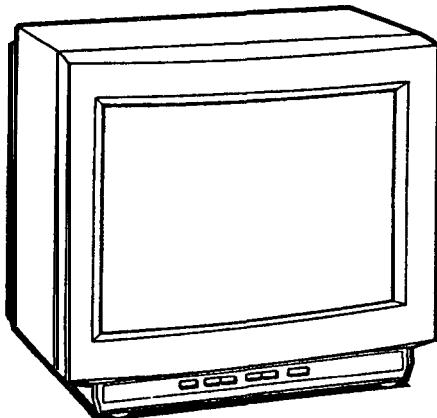


KV-13TR27

R M - 7 8 1

SERVICE MANUAL



US Model

Chassis No. SCC-D37L-A

Canadian Model

Chassis No. SCC-D36H-A

P-3B CHASSIS

MODELS OF THE SAME SERIES	
KV-13TR24X	
KV-13TR14/13TR24	

SPECIFICATIONS

Television system	American TV standards	Speaker	Impedance	8Ω
Channel coverage	VHF : 2-13 UHF : 14-69 Cable TV : 1-125	Speaker Wattage		Approx. 2W
Picture tube	Mirror black Trinitron tube 13-inch picture measured diagonally 14-inch picture tube measured diagonally	Dimensions		Approx. 356X 331 X 407 mm (w/h/d)
Input	VIDEO IN (phono jack) : 1Vp-p, 75ohms unbalanced, sync negative AUDIO IN(phono jack) : 408mVrms (100% modulation) impedance : 47k ohms	Weight		Approx. 10.5kg
Power requirements	120V AC, 60Hz			
Power consumption	97W (Max.) 3W (STAND BY)			
Accessories supplied	Remote Commander RM-781 with 2 size AA (R6) batteries VHF/UHF telescopic dipole antenna (1) Antenna connector (1)			Designs and specifications are subject to change without notice.
Optional accessories	U/V mixer EAC-66 Connecting cord VMC-606M/607M, etc.			
Speaker size :	7mm X 1			



MICROFILM

TRINITRON® COLOR TV
SONY®

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WARNING !!

AN ISOLATION TRANSFORMER SHOULD BE USED DURING ANY SERVICE TO AVOID POSSIBLE SHOCK HAZARD, BECAUSE OF LIVE CHASSIS.

THE CHASSIS OF THIS RECEIVER IS DIRECTLY CONNECTED TO THE AC POWER LINE.

SAFETY-RELATED COMPONENT WARNING !!

COMPONENTS IDENTIFIED BY SHADING AND MARK  ON THE SCHEMATIC DIAGRAMS, EXPLODED VIEWS AND IN THE PARTS LIST ARE CRITICAL TO SAFE OPERATION. REPLACE THESE COMPONENTS WITH SONY PARTS WHOSE PART NUMBERS APPEAR AS SHOWN IN THIS MANUAL OR IN SUPPLEMENTS PUBLISHED BY SONY. CIRCUIT ADJUSTMENTS THAT ARE CRITICAL TO SAFE OPERATION ARE IDENTIFIED IN THIS MANUAL. FOLLOW THESE PROCEDURES WHENEVER CRITICAL COMPONENTS ARE REPLACED OR IMPROPER OPERATION IS SUSPECTED.

ATTENTION!!

AFIN D'EVITER TOUT RISQUE D'ELECTROCUTION PROVENANT D'UN CHÂSSIS SOUS TENSION, UN TRANSFORMATEUR D'ISOLEMENT DOIT ETRE UTILISÉ LORS DE TOUT DÉPANNAGE.
LE CHÂSSIS DE CE RÉCEPTEUR EST DIRECTEMENT RACCORDE À L'ALIMENTATION SECTEUR.

ATTENTION AUX COMPOSANTS RELATIFS À LA SÉCURITÉ!!

LES COMPOSANTS IDENTIFIÉS PAR UNE TRAME ET PAR UNE MARQUE  SUR LES SCHÉMAS DE PRINCIPE, LES VUES EXPLOSÉES ET LES LISTES DE PIÈCES SONT D'UNE IMPORTANCE CRITIQUE POUR LA SÉCURITÉ DU FONCTIONNEMENT. NE LES REMPLACER QUE PAR DES COMPOSANTS SONY DONT LE NUMÉRO DE PIÈCE EST INDICUÉ DANS LE PRÉSENT MANUEL OU DANS DES SUPPLÉMENTS PUBLIÉS PAR SONY. LES RÉGLAGES DE "CIRCUIT DONT L'IMPORTANCE EST CRITIQUE POUR LA SÉCURITÉ DU FONCTIONNEMENT SONT IDENTIFIÉS DANS LE PRÉSENT MANUEL. SUIVRE CES PROCÉDURES LORS DE CHAQUE REMPLACEMENT DE COMPOSANTS CRITIQUES. OU LORSQU'UN MAUVAIS FONCTIONNEMENT EST SUSPECTÉ.

SAFETY CHECK-OUT

(US Model only)

After correcting the original service problem, perform the following safety checks before releasing the set to the customer:

1. Check the area of your repair for unsoldered or poorly-soldered connections. **Check the entire** board surface for solder splashes and bridges.
2. Check the **interboard** wiring to ensure that no wires are "pinched" or contact high-wattage resistors.
3. Check that all control knobs, shields, covers, ground straps, and mounting hardware have been replaced. Be absolutely certain that you have replaced all the insulators.
4. Look for unauthorized replacement parts, particularly transistors, that were installed during a previous repair. Point them out to the customer and recommend their replacement.
5. Look for parts which, though functioning, show obvious signs of deterioration. Point them out to the customer and recommend their replacement ,
6. Check the line cord for cracks and abrasion. Recommend the replacement of any such line cord to the customer.
7. Check the condition of the **monopole** antenna (if any).
Make sure the end is not broken off, and has the plastic cap on it. Point out the danger of impalement on a broken antenna to the customer, and' recommend the antenna's replacement.
8. Check the B+ and HV to see they are at the values specified. Make sure your instruments are accurate; be suspicious of your HV meter if sets always have low HV.
9. Check the antenna terminals, **metal** trim, "**metallized**" knobs, screws, and all other exposed metal parts for AC leakage. Check leakage as described below.

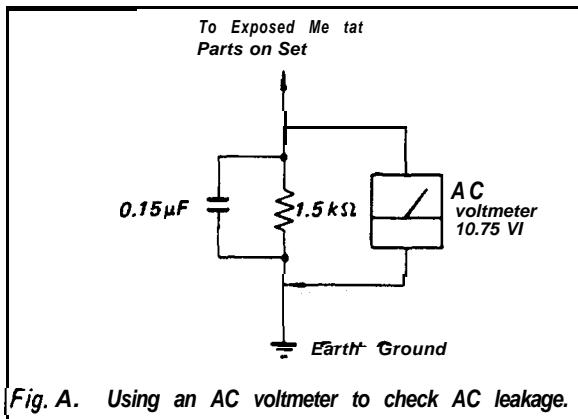


Fig. A. Using an AC voltmeter to check AC leakage.

LEAKAGE TEST

The AC leakage from any exposed metal part to earth ground and from all exposed metal parts to any exposed metal part having a return to chassis, must not exceed 0.5 mA (500 microamperes). Leakage current can be measured by any one of three methods.

1. A commercial leakage tester, such as the Simpson 229 or RCA **WT-540A**. Follow the manufacturers' instructions to use these instruments.
2. A battery-operated AC milliammeter. The Data **Precision** 245 digital multimeter is suitable for this job.
3. Measuring the voltage drop across a resistor by means of a VOM or battery-operated AC voltmeter. The "limit" indication is **0.75 V**, so analog meters must have an accurate low-voltage scale. The Simpson 250 and Sanwa SH-63Trd are examples of a passive VOM that is suitable. Nearly all battery operated digital multimeters that have a 2V AC range are suitable. (See Fig. A)

HOW TO FIND A GOOD EARTH GROUND

A cold-water pipe is guaranteed earth ground; the cover-plate retaining screw on most AC **outlet** boxes is also at earth ground. If the retaining screw is to be used as your earth-ground, verify that it is at ground by measuring the resistance between it and a cold-water pipe with an ohmmeter. The reading should be zero **ohms**. If a cold-water pipe is not accessible, connect a 60-100 **watts** trouble light (not a neon lamp) between the hot side of the receptacle and the **retaining screw**. Try both slots, if necessary, to locate the **hot side** of the line, the lamp should light at normal brilliance if the screw is at ground potential. (See Fig. B)

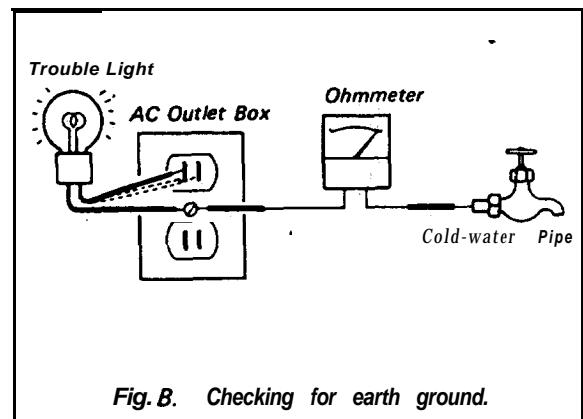


Fig. B. Checking for earth ground.

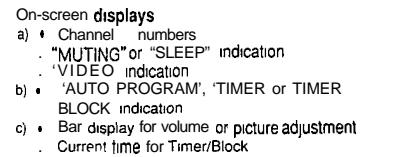
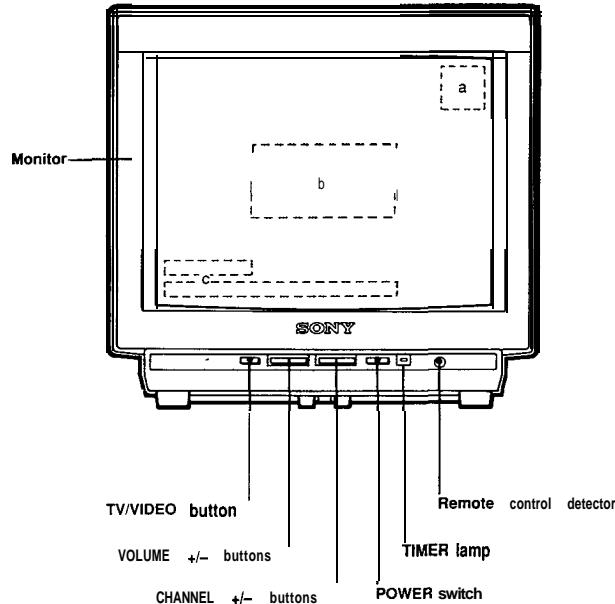
SECTION 1

GENERAL

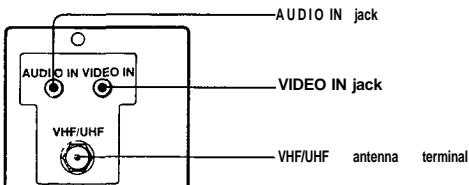
H. LOCATION OF CONTROLS

Refer to the page indicated in **●** for details

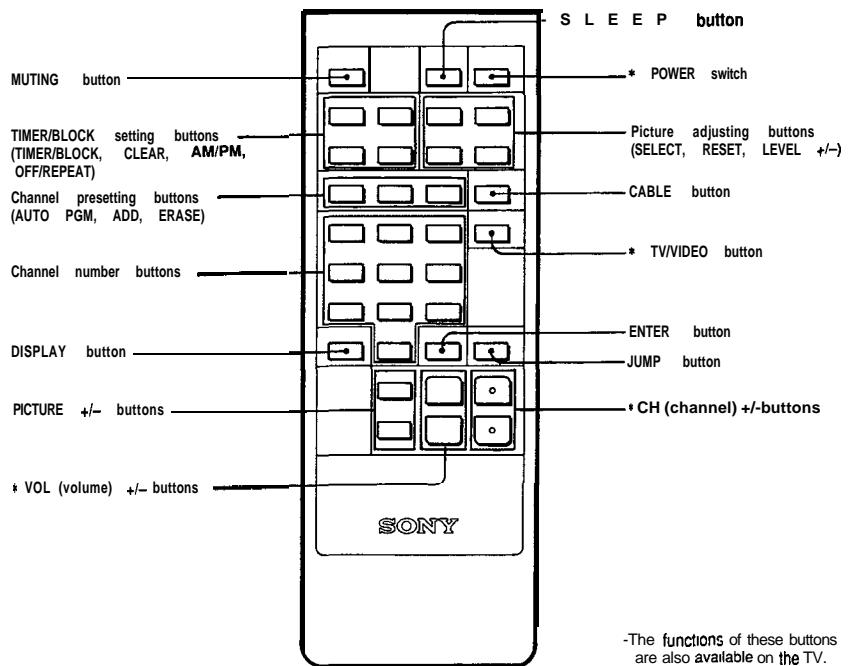
Front



Rear

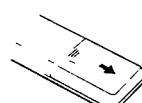


Remote Commander RM-781

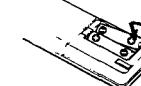


Battery installation

1 Open the lid



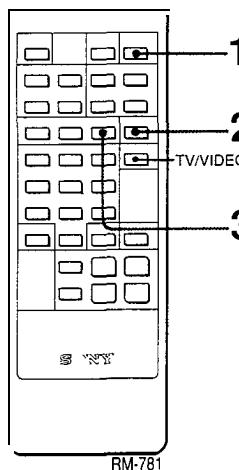
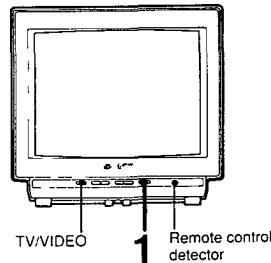
2 Insert two size AA (R6) batteries with correct polarity



- . In normal operation, batteries will last up to half a year. If the Commander does not operate properly, the batteries might be exhausted. Replace them with new ones.
- To avoid damage from possible battery leakage, remove the batteries when the Commander will not be used for a long time.
- If a Remote Commander that is not recommended is used to operate this TV, or if the supplied Remote Commander is used to operate another TV, the TV may not operate properly

I-2. PRESETTING TV CHANNELS

To Preset All Receivable Channels Autom.



RM-781

- 1 Press POWER on the TV or the Remote Commander to turn the TV on.
 - 2 Press CABLE so that the appropriate mode appears.
 - 3 Press AUTO PGM.
- "AUTO PROGRAM is displayed on the screen and receivable channels (other than the channels already preset) will be preset." The numerical sequence The channels previously preset remain in the unit's memory
When no more channels can be found the programming stops and the lowest numbered channel is displayed

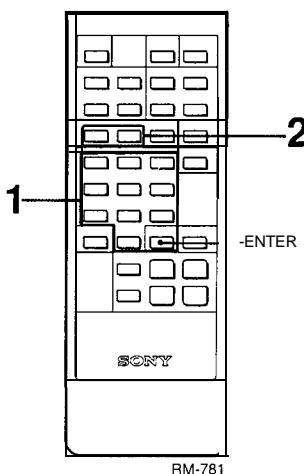
Receivable channels of this TV are:
VHF 2-13
UHF 14-69
Cable 1-125

To add the channels that could not be preset with automatic programming because their signal strength was too weak or to erase unnecessary channels, follow the steps in To preset only the desired channels on the next Page

To check Preset channels
Press CH +/-

If the "VIDEO" indication is displayed on the screen
Press the TV/VIDEO button on the TV or the Remote Commander so that a channel number appears

To Preset Only the Desired Channel or to Erase Unnecessary Channels



- 1 Press the channel number button(s) and then ENTER to select the channel to be added or erased.
- 2 To add channels - Press ADD.
A '+' appears for a moment
This channel has now been added to the channel scan memory
To erase channels - Press ERASE.
A '-' appears for a moment
This channel has now been erased from the channel scan memory
The next time the CH +/- button is pressed this channel will be skipped

Repeat steps 1 and 2 for other channels to be added or erased

When a VHF or UHF channel is erased
The cable TV channel with the same number is also erased and vice versa

Number on this TV	1	5	6	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30			
Corresponding CAT channel	A	8	A-7	A-6	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q		
31	32	33	34	35	36	37	38	39	S3	94	95	96	97	98	99	100	101	102	...	123	124	125
R	S	T	U	V	W	W+1	W+2	W+3	...	W-57	W-58	A5	A4	A3	A2	A1	W-59	W-60	W-61	W-62	W-63	W-64	

Check with your local cable TV company for more complete information on the available channels

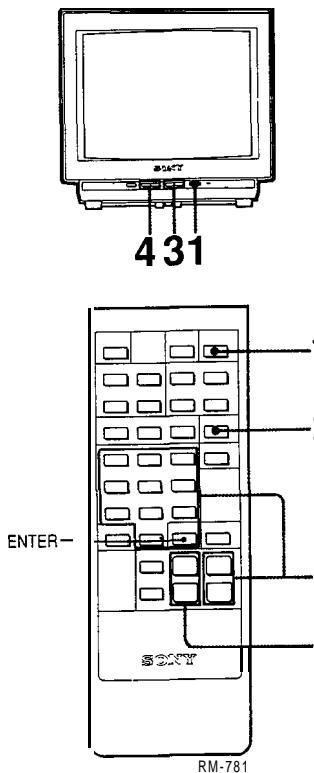
Cable TV channel chart
Cable TV systems use letters or numbers to designate channels
To tune in a channel refer to the chart below

The designation of the cable TV channels conforms to the EIA/NCTA recommendation

Note

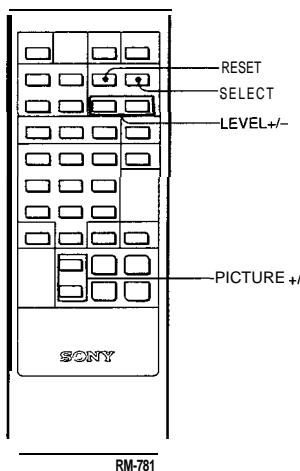
Pay cable TV systems use scrambled or encoded signals and require special converters (decoders) in addition to the normal cable connection

I-3. WATCHING TV PROGRAMS

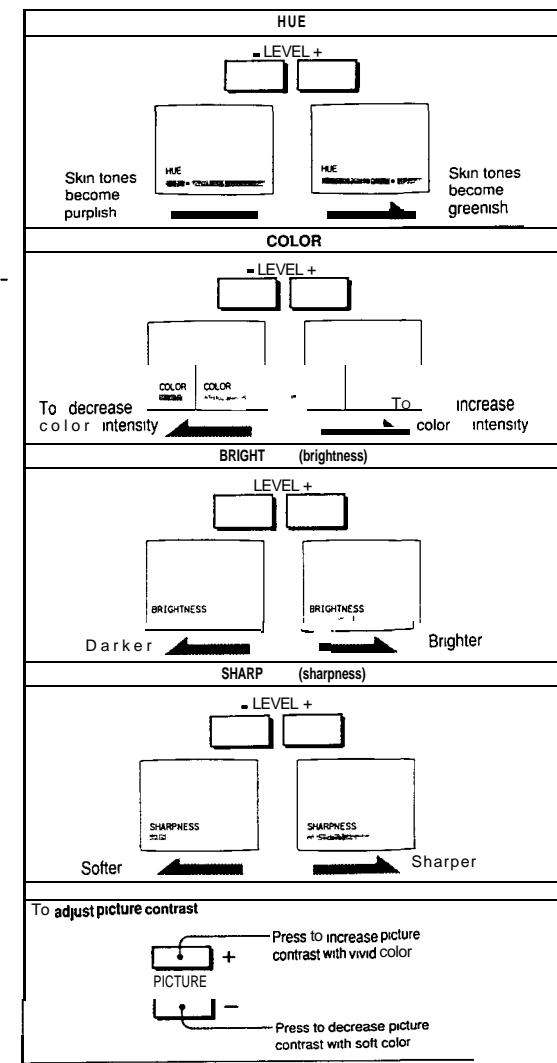


- 1 Press POWER on the TV or the Remote Commander to turn the TV on.
 - 2 Press CABLE so that the appropriate mode appears.
 - 3 Select a channel in one of the following two ways:
 - To scan the preset channels in numerical sequence, press CH +/-
 - To select a channel directly, press the channel number button(s) and then ENTER. For example, to select channel 10, press 10 and ENTER
 - 4 Press VOL + or - to adjust the volume.
- Note
To turn off the TV
Press POWER on the TV or the Remote Commander again

14. ADJUSTING THE PICTURE

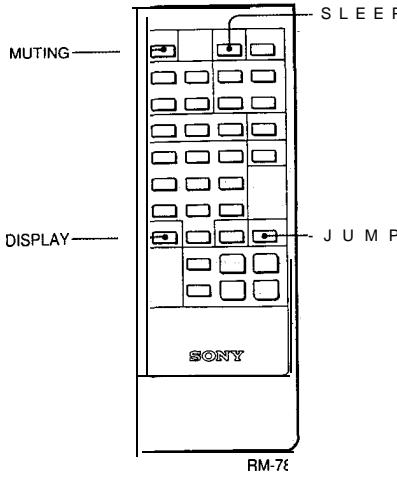


Press SELECT repeatedly until the on-screen display of the item to be adjusted appears, then press LEVEL +/-



To clear the adjustment levels and restore the factory preset levels at once press RESET.

I-5. ENJOYING THE CONVENIENT FEATURES



Muting the sound

Press MUTING.
The "MUTING" indication will appear on the screen.
To restore the sound, press MUTING again or VOL +

Keeping the channel displayed

Press DISPLAY.
To make the channel display disappear, press DISPLAY again.

Using the SLEEP timer

Press SLEEP
The TV will be turned off automatically after about one hour. The green "SLEEP ON" indication will appear on the screen for a few seconds when SLEEP is pressed and the red "SLEEP" indication will appear one minute before the TV is turned off.
To cancel the SLEEP timer, press SLEEP again, or turn off the TV. The "SLEEP OFF" indication will appear when SLEEP is pressed again.

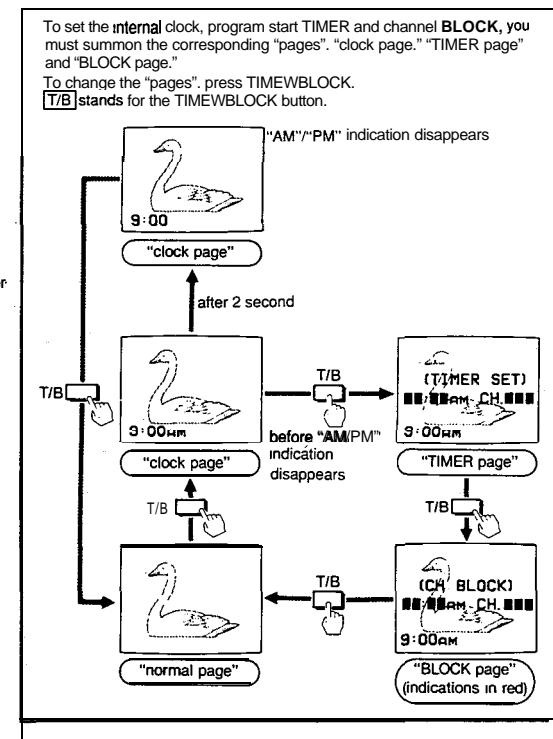
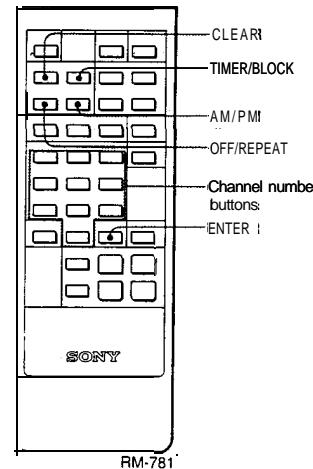
Switching quickly between two channels

Press JUMP
Each time JUMP is pressed, the channel which appeared on the screen directly before is recalled. This button enables you to keep track of two programs alternately.

I-6. TIMER/BLOCK

Internal clock	Once the internal clock is set, the current time will appear on the screen. It is necessary to set the clock correctly to activate the program start TIMER and channel BLOCK.
Program start TIMER	Makes a program of your choice appear on the screen automatically at the desired time.
Channel BLOCK	Blocks a channel from appearing on the screen for 12 hours. Use channel BLOCK to prevent children from watching undesirable programs.

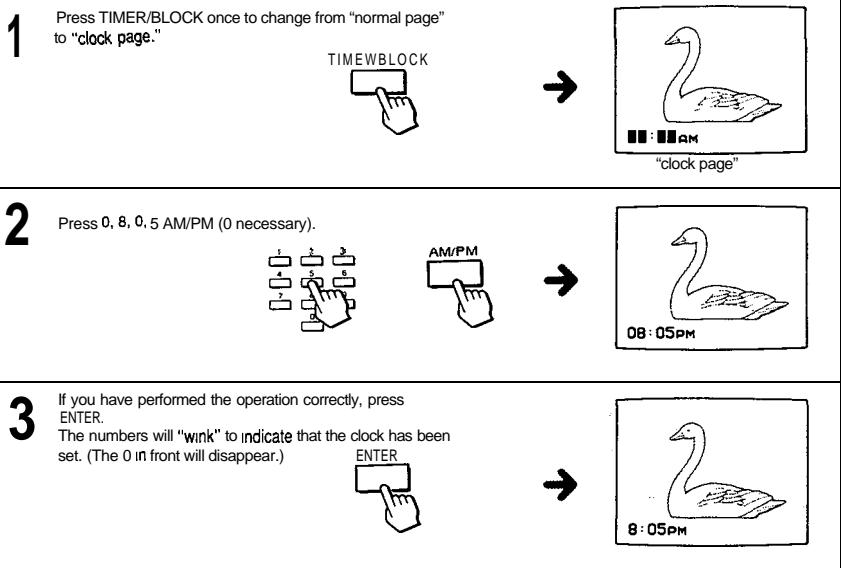
The buttons used for the above functions are located on the Remote Commander.



- All settings will be erased from the unit's memory if the unit is unplugged, or if a power failure occurs.
- The TIMER and BLOCK will operate only if the clock is set correctly.
- If the TIMER and BLOCK are set for overlapping times on the same channel, the blocked channel will appear on the screen at the time set on the TIMER.

How to Set the Internal Clock

Example: To set the clock to **8:05 PM**



To summon "TIMER page," press TIMER/BLOCK before the "AM"/"PM" indication disappears.

To return to "normal page," press TIMER/BLOCK after the "AM"/"PM" indication has disappeared.

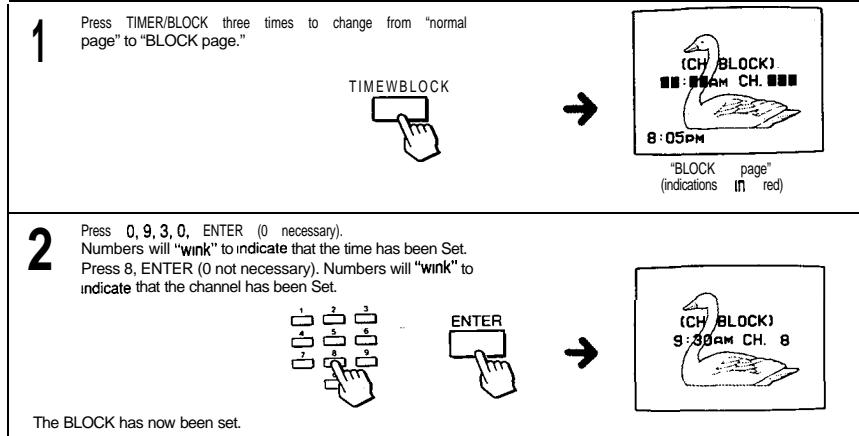
To reset the clock, summon "clock page" and press CLEAR before the "AM"/"PM" indication disappears. Then follow the steps above from step 2.

12:00 AM stands for midnight.
12:00 PM stands for noon.

How to Set the Channel BLOCK

Make sure that the clock has been set correctly before Setting the channel BLOCK.

Example: To set the BLOCK for a program which begins at **9:30 AM** on channel 9



If you have made a mistake, press CLEAR and return to step 2.

At the preset time, the picture of the selected channel will be blocked from view and the sound will be muted. A red "BLOCKED" indication will appear on the screen while the channel is blocked. Normal reception will be resumed after 12 hours.

To return to normal reception while the channel is blocked, recall "BLOCK page" and press CLEAR.

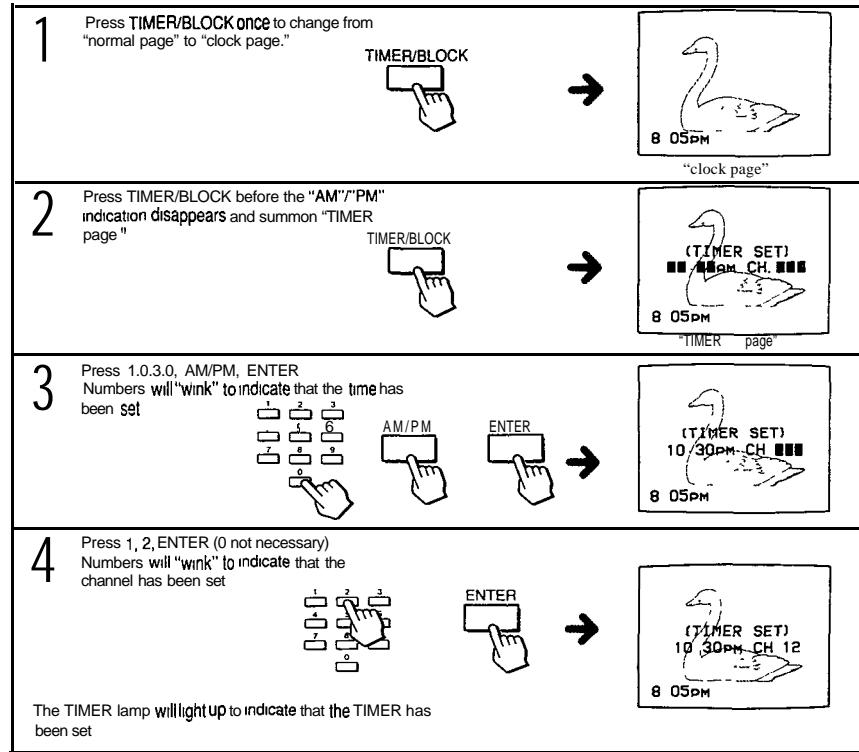
The BLOCK setting blocks a specified channel for the same 12-hour period everyday.

To clear BLOCK setting, summon "BLOCK page" and press CLEAR.

To reset, clear the setting and follow the steps above from step 2.

Make sure that the clock has been set correctly before setting the program start TIMER.

Example: To set the TIMER for a program which begins at 10:30 PM on channel 12



If you have made a mistake, press CLEAR and return to step 3

A, the preset time, the selected channel will appear on the screen and the TIMER lamp will go out. The TIMER will operate whether you are watching a TV Program or a VCR playback, or even if you have turned off the TV

If no button is pressed within 2 hours after the preset time, an 'OFF' indication will appear on the screen for 1 minute. If a button is still no, touched during the minute, the TV will turn off automatically as a safety precaution

me TIMER operates only once, but the time and the channel will remain in the unit's memory

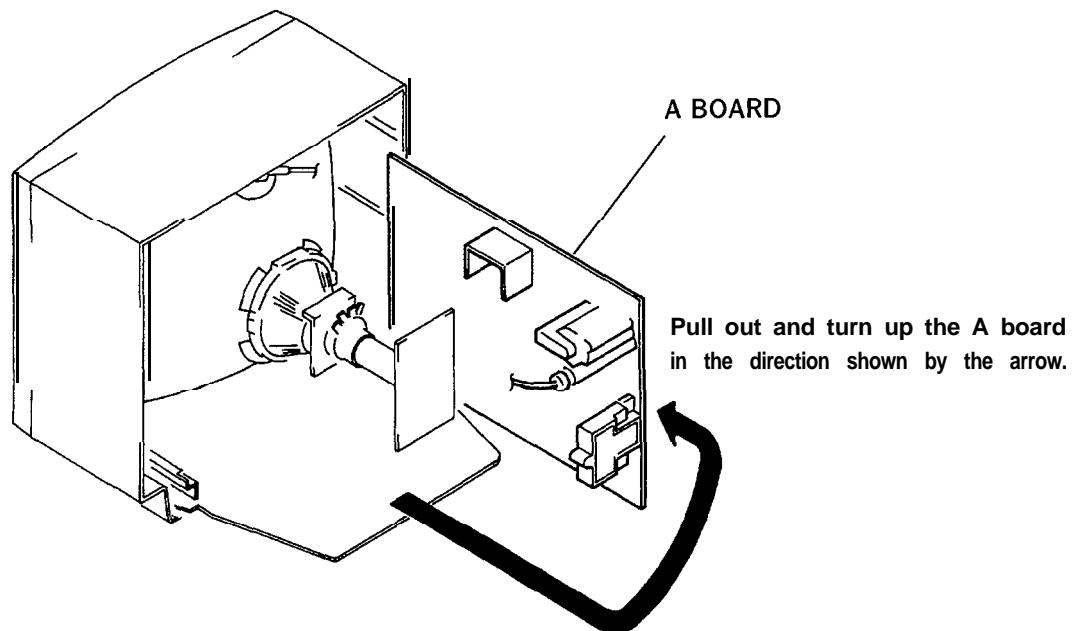
If you want to preset the same channel at the same time for a future date, press OFF/REPEAT. The TIMER lamp will light up to indicate that the TIMER has been reactivated

If you want to deactivate the TIMER, press OFF/REPEAT again so that the TIMER lamp goes out. It is no, necessary to summon "TIMER page" to use the OFF/REPEAT button. Furthermore, this button is effective even if the TV has been turned off

To clear the TIMER setting, summon "TIMER page" and press CLEAR
To reset, clear the setting and follow the steps from step 3

SECTION 2 DISASSEMBLY

2-I. SERVICE POSITION



2-2. PICTURE TUBE REMOVAL

Note : Follow the disassembly procedure in the numerical order given.

⑩ COIL DEMAGNETIZATION

⑤ C BOARD

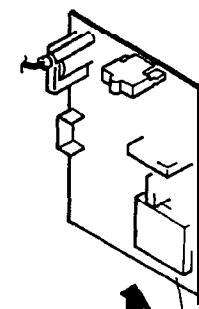
⑥ DEFLECTION YOKE

③ SPEAKER HOLDER

④ SPEAKER

⑧ TWO SCREWS

① ANODE CAP



② A BOARD

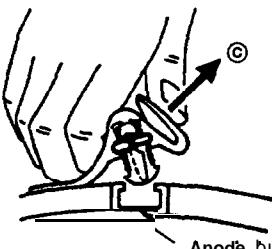
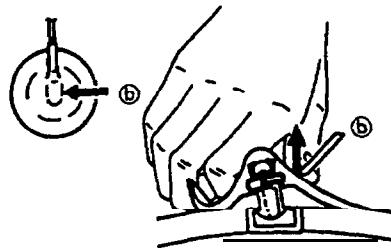
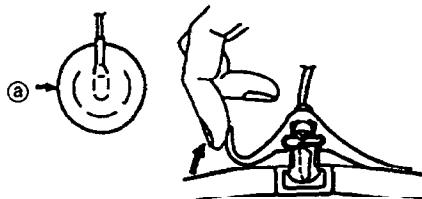
⑦ TWO SCREWS

⑨ PICTURE TUBE

CUSHION

▪ REMOVAL OF ANODE-CAP

▪ REMOVING PROCEDURES



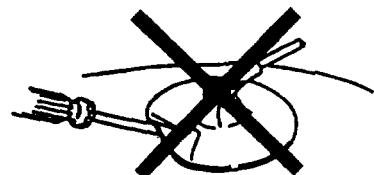
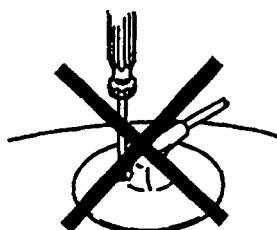
④ Turn up one side of the rubber cap in the direction indicated by the arrow ④.

⑤ Using a thumb pull up the rubber cap firmly in the direction indicated by the arrow ⑤.

⑥ When one side of the rubber cap is separated from the anode button, the snode-cap can be removed by turning up the rubber cap and pulling up it in the direction of the arrow ⑥.

▪ HOW TO HANDLE AN ANODE-CAP

- ① Don't hurt the surface of anode-caps with sharp shaped material!
- ② Don't press the rubber hardly not to hurt inside of anode-caps!
A material fitting called as shatter-hook terminal is built in the rubber.
- ③ Don't turn the foot of rubber over hardly!
The shatter-hook terminal will stick out or hurt the rubber.



SECTION 3 SET-UP ADJUSTMENTS

- The following adjustments should be made when a complete realignment is required or a new picture tube is installed.
- These adjustments should be performed with rated power supply voltage unless otherwise noted.

Controls and switch should be set as follows unless otherwise noted :

PICTURE control MAXIMUM
BRIGHTNESS control MAXIMUM

Perform the adjustments in order as follows :

- Beam Landing
- Convergence
- Focus
- Sub Brightness
- White Balance

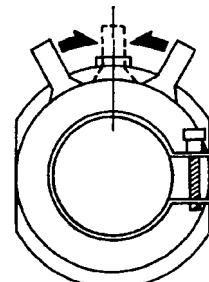
Note : Test Equipment Required.

- Color-bar/Pattern Generator
- Degausser

3-1. BEAM LANDING

Preparation.

- Feed in the white pattern.
- Before starting, degauss the entire screen.
- Loosen deflection yoke screw.
- Adjust purity control as shown in Fig.3-1.
- Slide deflection yoke as far forward as it will go.
- Turn the raster signal of the pattern generator to red.
- Adjust purity control to center vertical red band as shown in Fig.3-2.
- Slide deflection yoke back for a uniform red screen.
- Check green and blue rasters for uniformity by performing the same way as steps 4, 5 and 6.
- Tighten the deflection yoke screw.
- Check if mislanding appears at corners a-d as shown in Fig. 3-3. If mislanding is observed, correct it as shown in Fig. 3-3.
- Confirm that beam landing is correct when the receiver is faced in all directions.



PURITY CONTROL

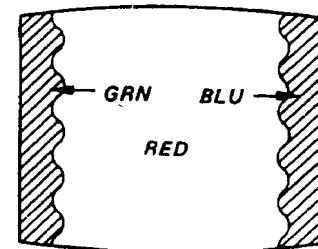


Fig. 3-2.

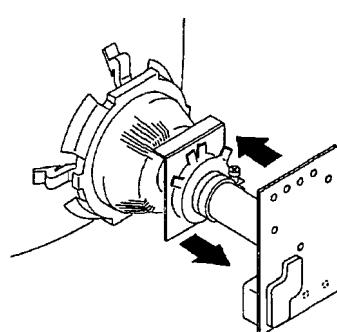
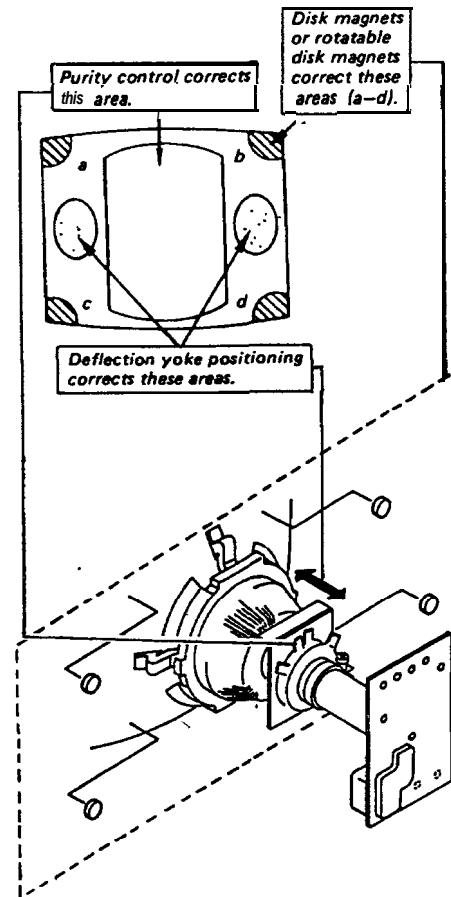


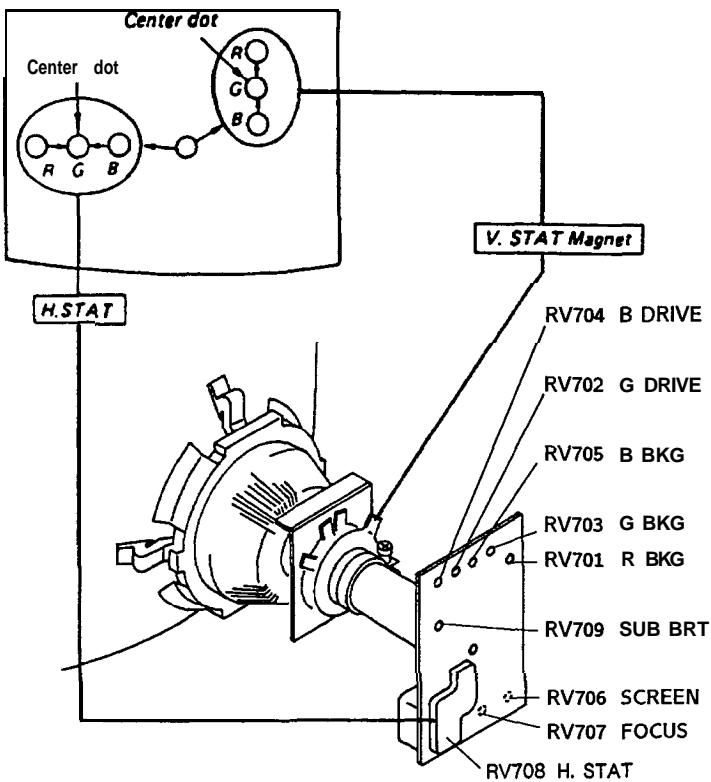
Fig. 3-3.

3-2. CONVERGENCE

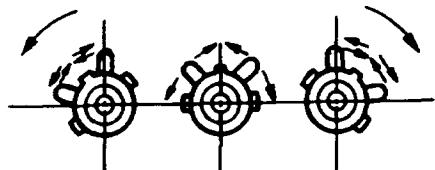
Preparation :

- Before starting, perform FOCUS, H. SIZE and V. SIZE adjustments.
- Set BRIGHTNESS control to fully counterclockwise.
- Feed in the dot pattern.

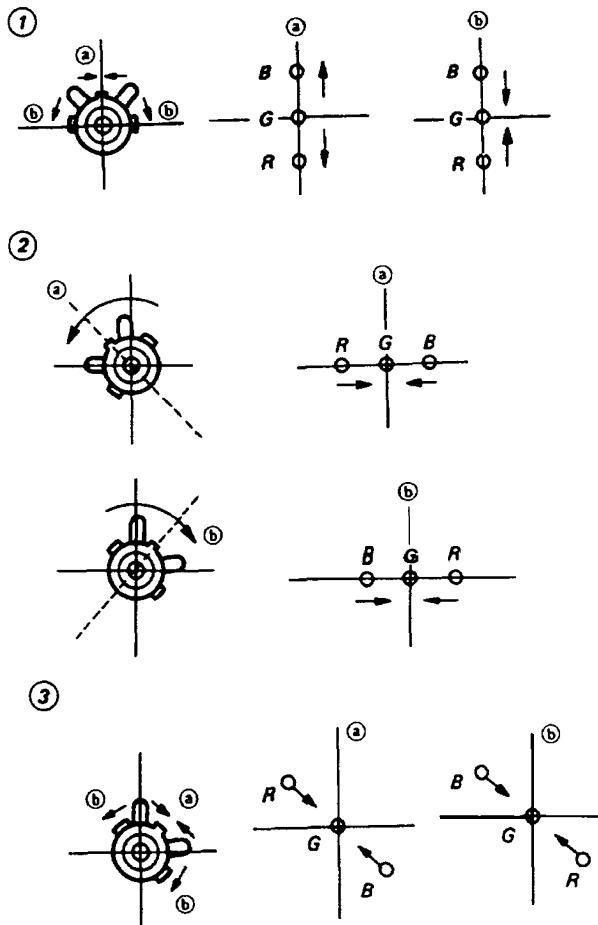
(1) Horizontal and Vertical Static Convergence



1. Adjust H. STAT VR to coincide red, green and blue dots on the center of screen.
(Horizontal movement)
2. Adjust V. STAT magnet to coincide red, green and blue dots on the center of screen.
(Vertical movement)
3. If the red, green and blue dots do not coincide on the center of screen with H. STAT VR, perform horizontal convergence adjustment using H. STAT VR and V. STAT magnet as shown below.
(In this case, H. STAT VR and V. STAT magnet effect each other.)
- Tilt the V.STAT magnet and adjust static convergence to open or close the V. STAT magnet.



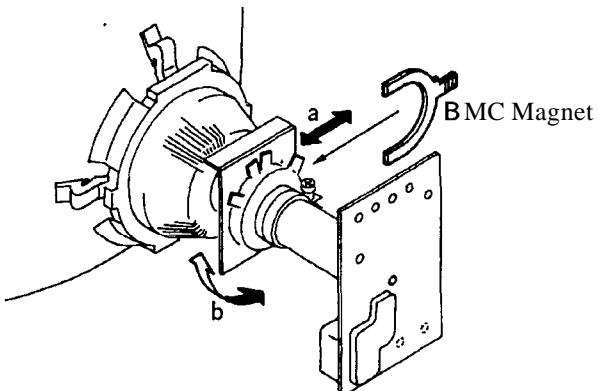
4. When the V.STAT magnet is moved in the direction of arrow ② and ③, Red, Green and Blue dots move as shown below.



If blue dot dose not coincide with red and green dots, perform following steps.

- Move BMC magnet (a) to correct insufficient H. static convergence.
Rotate BMC magnet (b) to correct insufficient V. static convergence.

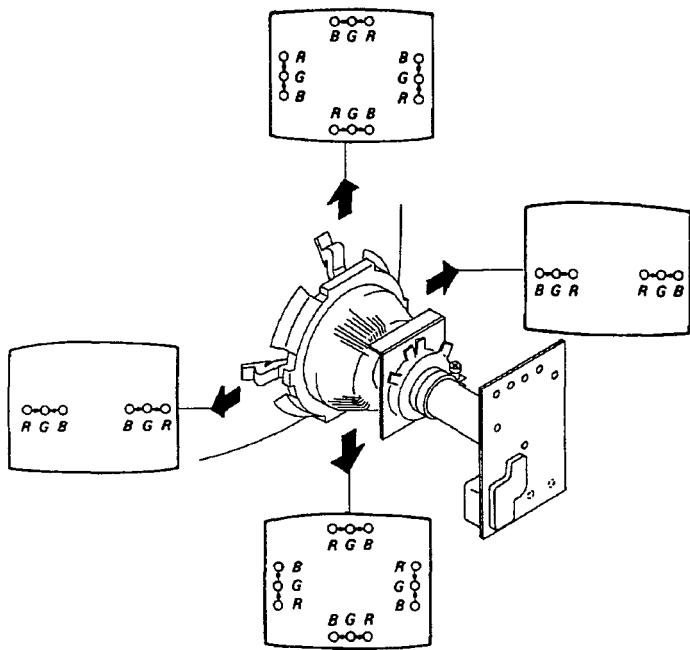
In either case, repeat Beam Landing Adjustment.



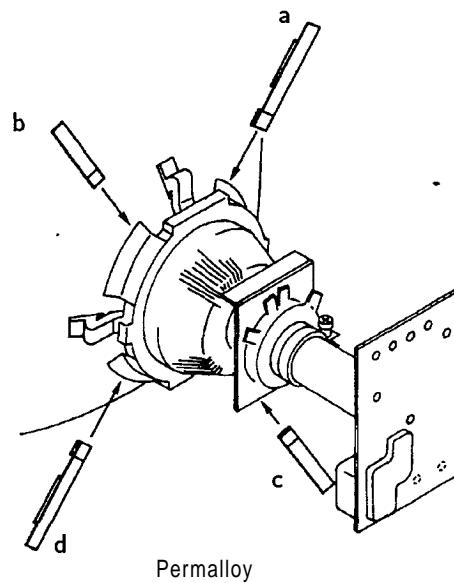
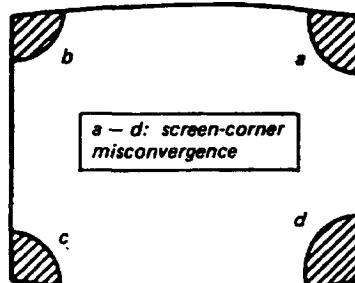
(2) Dynamic Convergence Adjustment

Preparation :

- Before starting, perform Horizontal and Vertical Static Convergence Adjustment.
1. Loosen deflection yoke screw.
 2. Remove deflection yoke spacers.
 3. Move the deflection yoke for best convergence as shown below.
 4. Tighten the deflection yoke screw.
 5. Install the deflection yoke spacers.



(3) Screen-corner Convergence



3-3. FOCUS (G4)(RV707)

Adjust FOCUS control for a best picture.

3-4. SUB BRT (RV709)

1. Feed in a cross-hatch pattern.
2. Set PICTURE and BRIGHTNESS to minimum.
3. Turn RV709 (SUB BRT) slowly to obtain a faintly visible cross-hatch.

3-5. WHITE BALANCE

Feed in the cross-hatch pattern.

1. Set BRIGHTNESS and PICTURE controls to minimum.
2. Turn RV704 (B.DRIVE) and RV702 (G. DRIVE) fully counterclockwise.
3. Set RV701 (R.BKG), RV703 (G.BKG), RV 705 (B.BKG) and RV709 (SUB BRT) to mechanical center.
4. Turn RV706(SCREEN) slowly to obtain a faintly visible cross-hatch. Note the color that first becomes visible by turning RV708. Do not turn a BKG control for this color.
5. Adjust the other two BKG controls for best white balance (neutral gray) of the faint cross-hatch.
6. Set BRIGHTNESS and PICTURE controls to maximum. Observe the screen and adjust the DRIVE controls for best white balance.
7. Repeat Steps 1 through 6 several times.

SECTION 4

SAFETY RELATED ADJUSTMENT

█ R568 CONFIRMATION METHOD (HOLD-DOWN CONFIRMATION) AND READJUSTMENTS

When replacing the following components (marked with █ on the schematic diagram), always perform the adjustment as follows :

IC301, D502, C514, C517, C518, C525, C530, C561, R512, R521, R522, R555, R556, R567, R568, T503, DY

(1) Preparation before confirmation

1. Turn the POWER switch ON, and receive entirely dot signals and set the PICTURE and BRIGHTNESS controls to minimum.
2. Confirm that voltage of T85 is more than $25.0 \pm 2.5V$ DC when set is operating normally with 120 V AC supply.

(2) Hold-down operation confirmation

1. Turn the POWER switch ON, and receive entirely dot signals and set the PICTURE and BRIGHTNESS controls to minimum.
2. Apply DC voltage to the check terminal of TP85 via 1T40 from the DC stabilized power source. Confirm that the minimum voltage is less than *30.7V whereby the raster disappears during of hold-down circuit.

NOTE : when the hold-down circuit starts operating, switch OFF the POWER of the set immediately.

(3) Hold-down readjustment

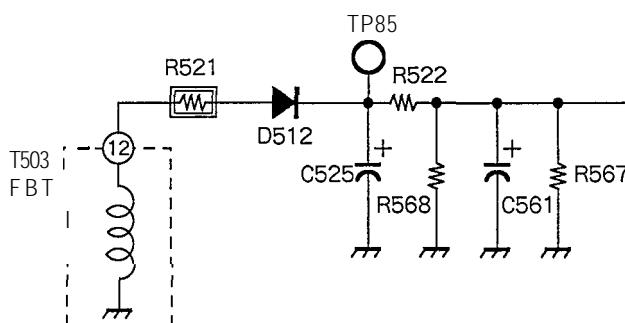
When step(2) is not satisfied, readjustment should be performed by altering the resistance value of R 568 (a component marked with 6).

(4) Confirmation of hold-down erroneous operation

1. Turn the POWER switch ON, and receive dot signals and set the PICTURE and BRIGHTNESS controls to minimum.
2. Confirm that the hold-down circuit does not operate by turning the POWER switch ON and OFF repeatedly several times.

NOTE : If the hold-down circuit starts operating in the above case, switch OFF the POWER of the set immediately.

3. Turn the POWER switch ON, and receive dot signals and entirely white signals, and set the PICTURE and BRIGHTNESS controls to maximum.



4. Confirm that the hold-down circuit does not operate by performing switchover of the channels of the dot signals and entirely white signals several times.

NOTE : If the hold-down circuit starts operating in the above case, switch OFF the POWER of the set immediately.

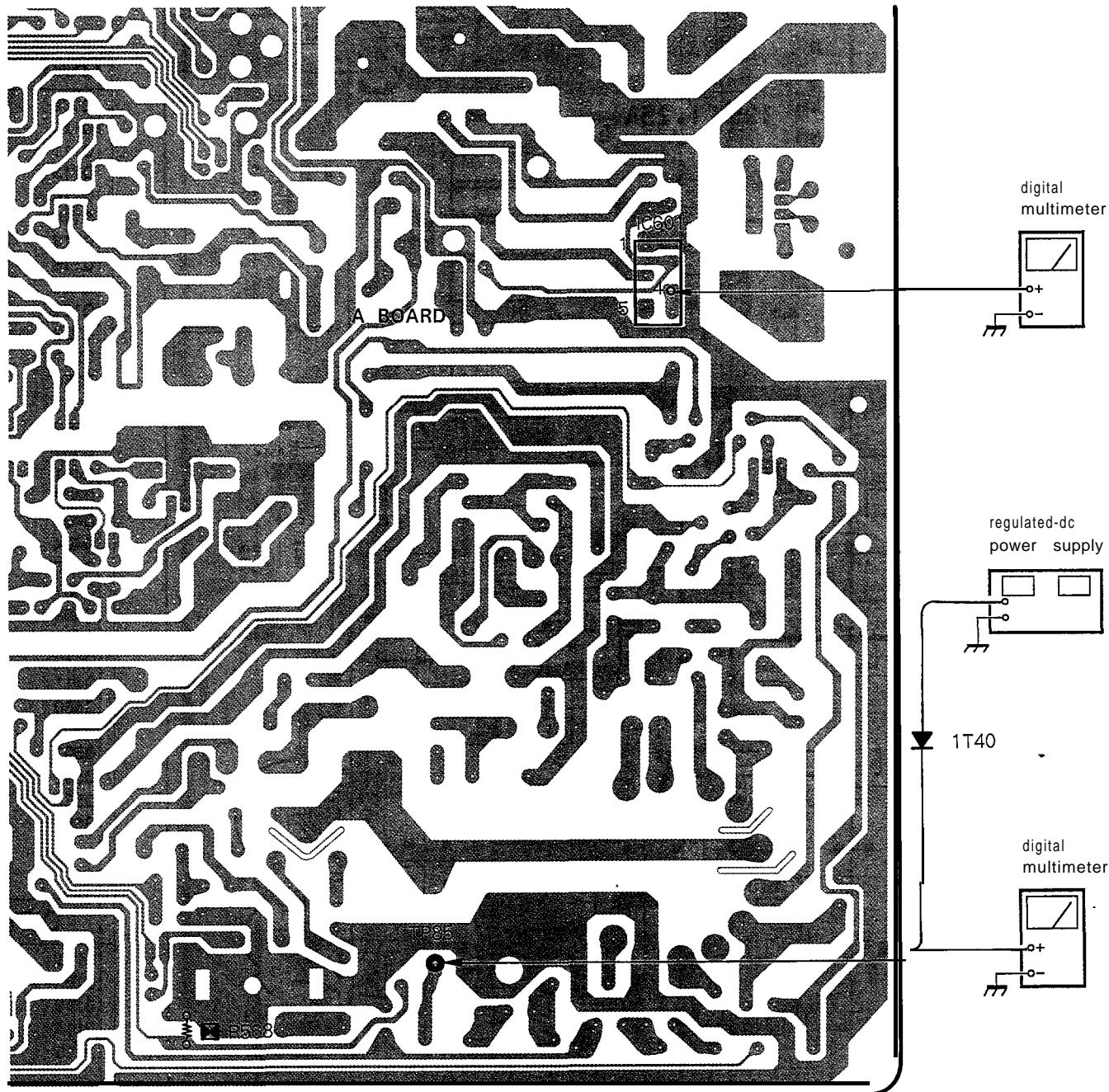
5. If the above-mentioned steps 1 to 4 are not satisfied reconfirm steps (2) to (4) by altering the R568 smaller resistance value (a component marked with **☒**).

*Use a digital multimeter who& input impedance is over $100M\Omega$ when confirming the voltage of TP85.

B+ VOLTAGE CONFIRMATION

The following adjustments should always be performed when replacing IC601.

1. Supply 130 ± 2 V AC to with variable auto-transformer.
2. Receive Monoscope signals.
3. Set the PICTURE and BRIGHTNESS controls in to Initial Reset.
4. Confirm the voltage of pin ④ of IC601 is less than 137.20V DC.
5. If step 4 is not satisfied, replace IC601 and repeat above steps.

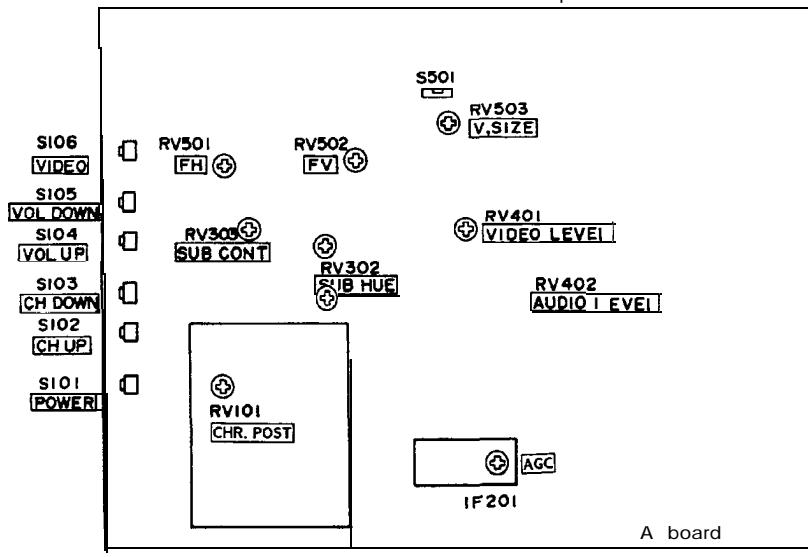


SECTION 5

ELECTRICAL ADJUSTMENTS

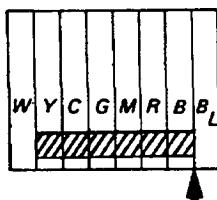
5-I. A BOARD ADJUSTMENT

• Component Side •



BAR POSITION ADJUSTMENT (RV101)

1. Receive a color-bar signal.
2. Set the PICTURE button to maximum.
3. Adjust RV101 to the point where the arrow indicates.

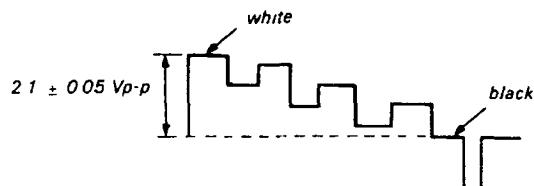


RF AGC ADJUSTMENT (IF201)

1. Receive an off-air signal.
2. Adjust AGC VR (AGC VR of IF201) so that snow noise and cross-modulation just disappear from the picture.

SUB CONTRAST ADJUSTMENT (RV303)

1. Receive a color-bar signal.
PICTURE MAX
BRT CENTER
COLOR MIN
2. Connect circuit between Base of Q354 and 9.3V line with a jumper wire.
3. Draw A-8 - C-3 connector (C Board).
4. Connect an oscilloscope to the pin ④ of A-8 connector (blue out).
5. Adjust RV303 (SUB CONT) so that voltage is 2.1 ± 0.05 Vp-p.



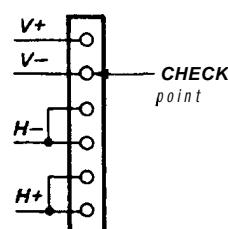
H.FREQ ADJUSTMENT (RV501)

1. Receive an off-air signal.
2. Connect circuit between pin ④ of IC301 (H IN) and pin ⑥ of IC301 (VCC2) with a jumper wire.
3. Connect the frequency counter across Base of Q 550 and ground.
4. Adjust RV501 for $15,734\text{kHz} \pm 50\text{Hz}$ on the frequency counter.
5. Disconnect a jumper wire from IC301.

V.FREQ ADJUSTMENT (RV502)

1. Receive an off-air signal.
2. Connect circuit between pin ⑦ of IC301 (V IN) and pin ⑨ of IC301 (VCC2) with a jumper wire.
3. Connect the frequency counter across DY-1 connector (V.DY) and ground.
4. Adjust RV502 for $55.0 \pm 0.3\text{Hz}$ on the frequency counter.
5. Disconnect a jumper wire from IC301.

D Y-1 connector



H.CENT ADJUSTMENT (A-13)

1. Receive a cross-hatch signal.
2. Set PICTURE and BRT to normal.
3. Adjust H.CENT (H.CENT TAP=A-13) for best picture.

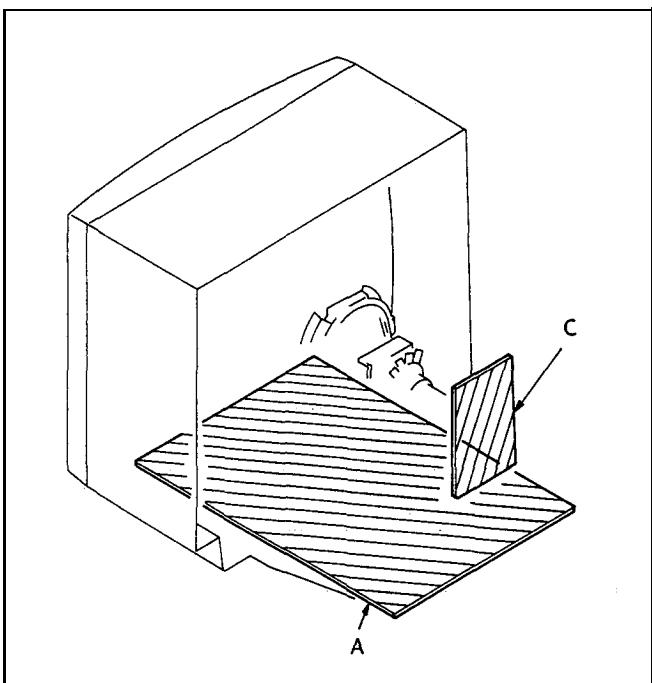
I

1. Receive a cross-hatch signal.
2. Set PICTURE and BRT to normal.
3. Adjust V.CENT (S501) for best picture.

MEMO

SECTION 6 DIAGRAMS

6-1. CIRCUIT BOARD LOCATION



Note :

- All capacitors are in μF unless otherwise noted. pF : $\mu \mu F$ 50WV or less are not indicated except for electrolytics.
- All resistors are in ohms.
- Δ : internal component.
- \square : nonflammable resistor.
- \square : fusible resistor.
- \square : panel designation, adjustment for repair.
- Indication of resistance, which dose not have one for rating electrical power, is as follows.

Pitch : 5mm
Rating electrical power : $\frac{1}{4}W$

- All variable end adjustable resistors have characteristic curve B, unless otherwise noted.
- The components identified by \square in this basic schematic diagram have been carefully factory-selected for each set in order to satisfy regulations regarding X-ray radiation. Should replacement be required, replace only with the value originally used.
- When replacing components identified by \square , make the necessary adjustments indicated. If results do not meet the specified value, change the component identified by \square and repeat the adjustment until the specified value is achieved. (Refer to R381 adjustment on Page 15, 16.)
- When replacing the part in below table, be sure to perform the related adjustment.

Part replaced (\square)	Adjustment (\square)
C514, C517, C518, C525, C530, C561, D502, IC301, R512, R521, R522, R555, R556, R567, R568, T503 (FBT), DY	R568 (HOLD DOWN)

- Voltages are dc with respect to ground unless otherwise noted.
- All voltages are in V.
- Reading are taken with a color-bar signal input.
- Reading are taken with a NTSC 358 color-bar signal input
- Voltage variations may be noted due to normal production tolerances
- : B+ bus.
- : B- bus
- signal path.
- Voltage in audio circuit are measured receiving the FM broadcast.

Reference information

RESISTOR	: RN METAL FILM
	: RC SOLID
	: FPRD NONFLAMMABLE CARBON
	: FUSE NONFLAMMABLE FUSIBLE
	: RS NONFLAMMABLE WIREWOUND
	: RB NONFLAMMABLE CEMENT
COIL	: LF-8L MICRO INDUCTOR
CAPACITOR	: TA TANTALUM
	: PS STYROL
	: PP POLYPROPYLENE
	: PT MYLAR
	: MPS METALIZED POLYESTER
	: MPP METALIZED POLYPROPYLENE
	: ALB BIPOLAR
	: ALT HIGH TEMPERATURE
	: ALR HIGH RIPPLE

Note: The components identified by shading and mark are critical for safety. Replace only with part number specified.

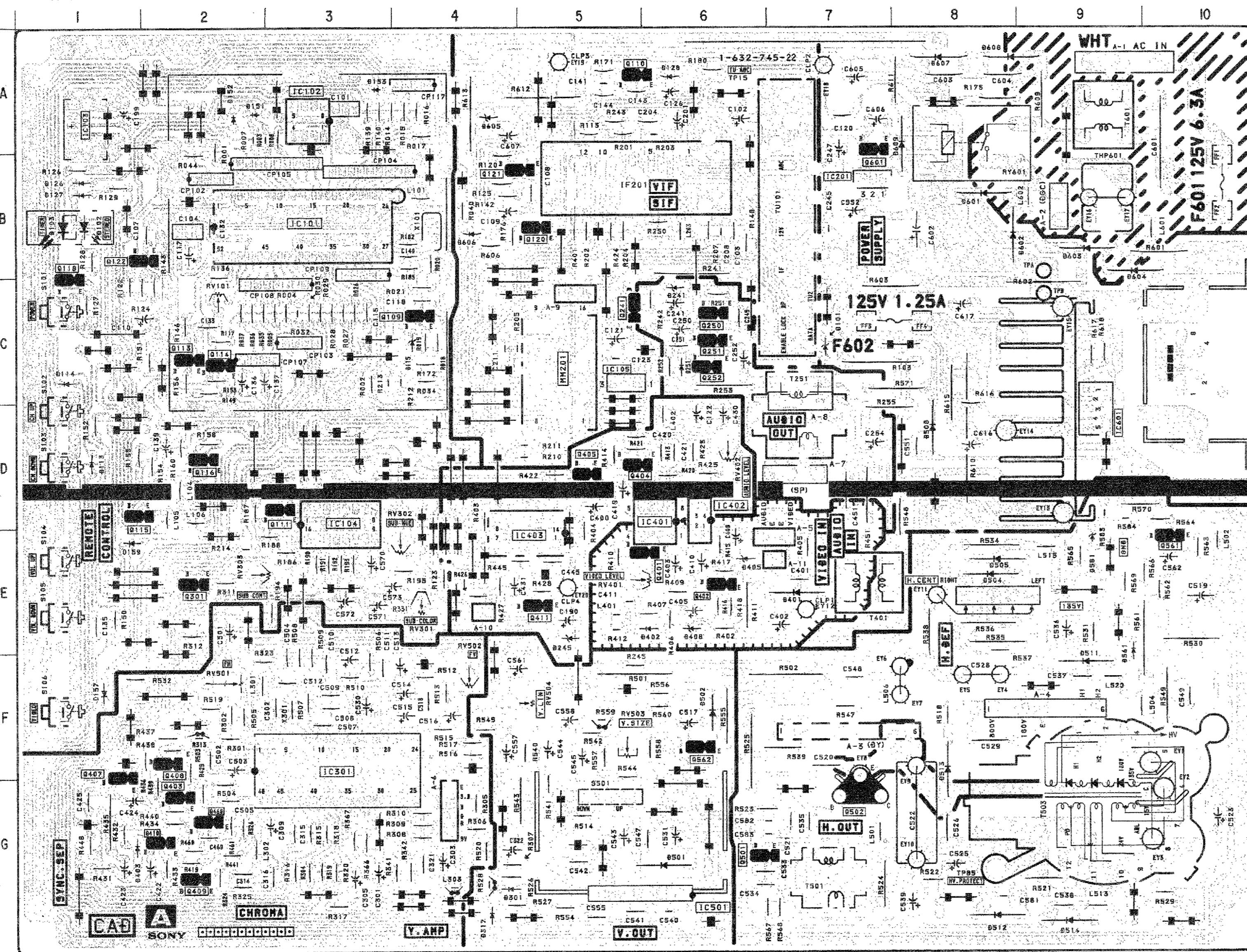
Note: Les composants identifiés par une trame et par une marque sont d'une importance critique pour la sécurité. Ne les remplacer que par des pièces de numéro spécifié.

A [TUNER, VIF, SIF, PLL, CONTROLLER, MEMORY,
COMB FILTER, Y. CHROMA JNGL.
D/A CONVERTER, H/V OUT, HV PROTECT,
POWER SUPPLY, CUSTOMER CONTROL]

C [R. G. B OUT]

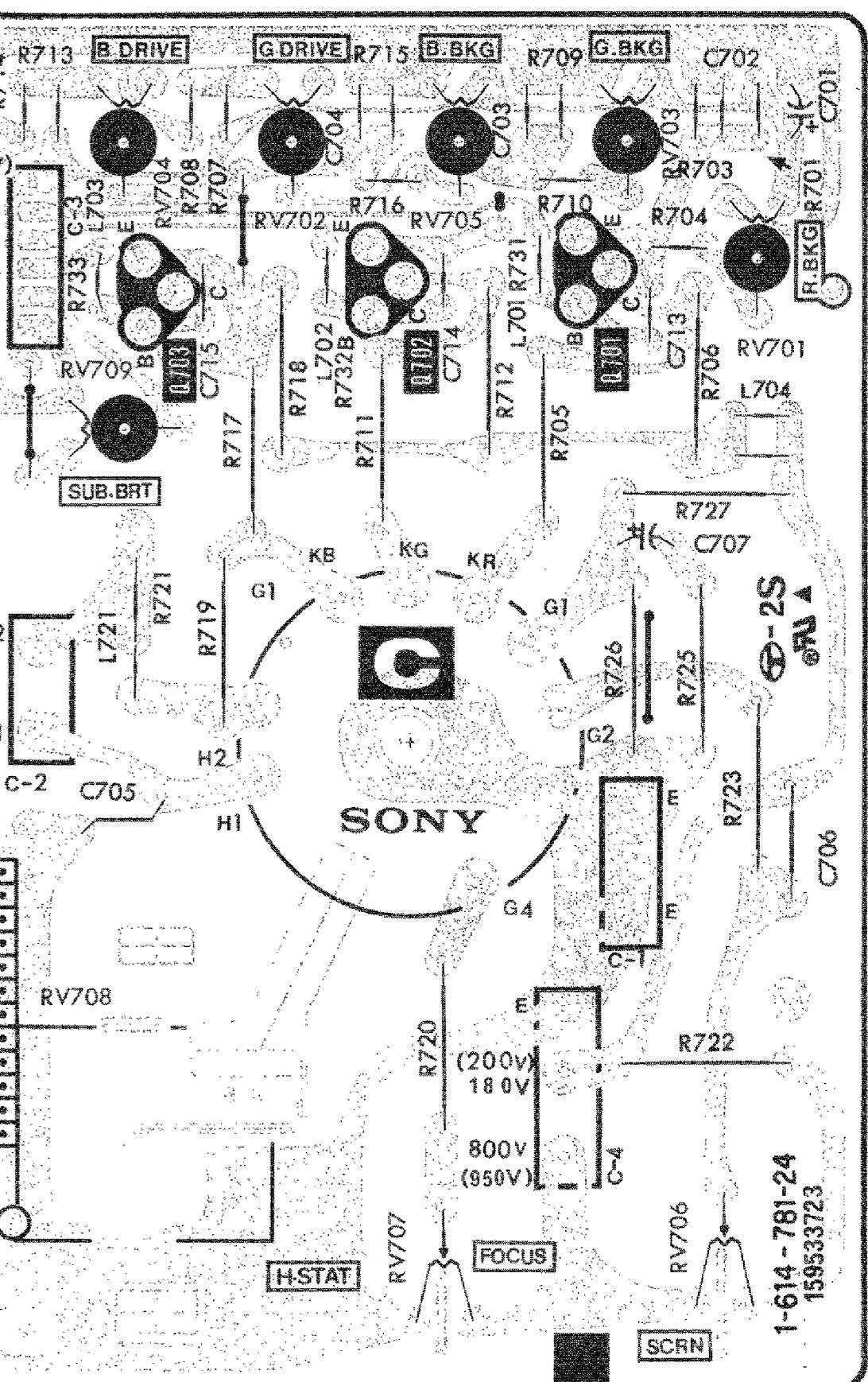
6-2. PRINTED WIRING BOARD

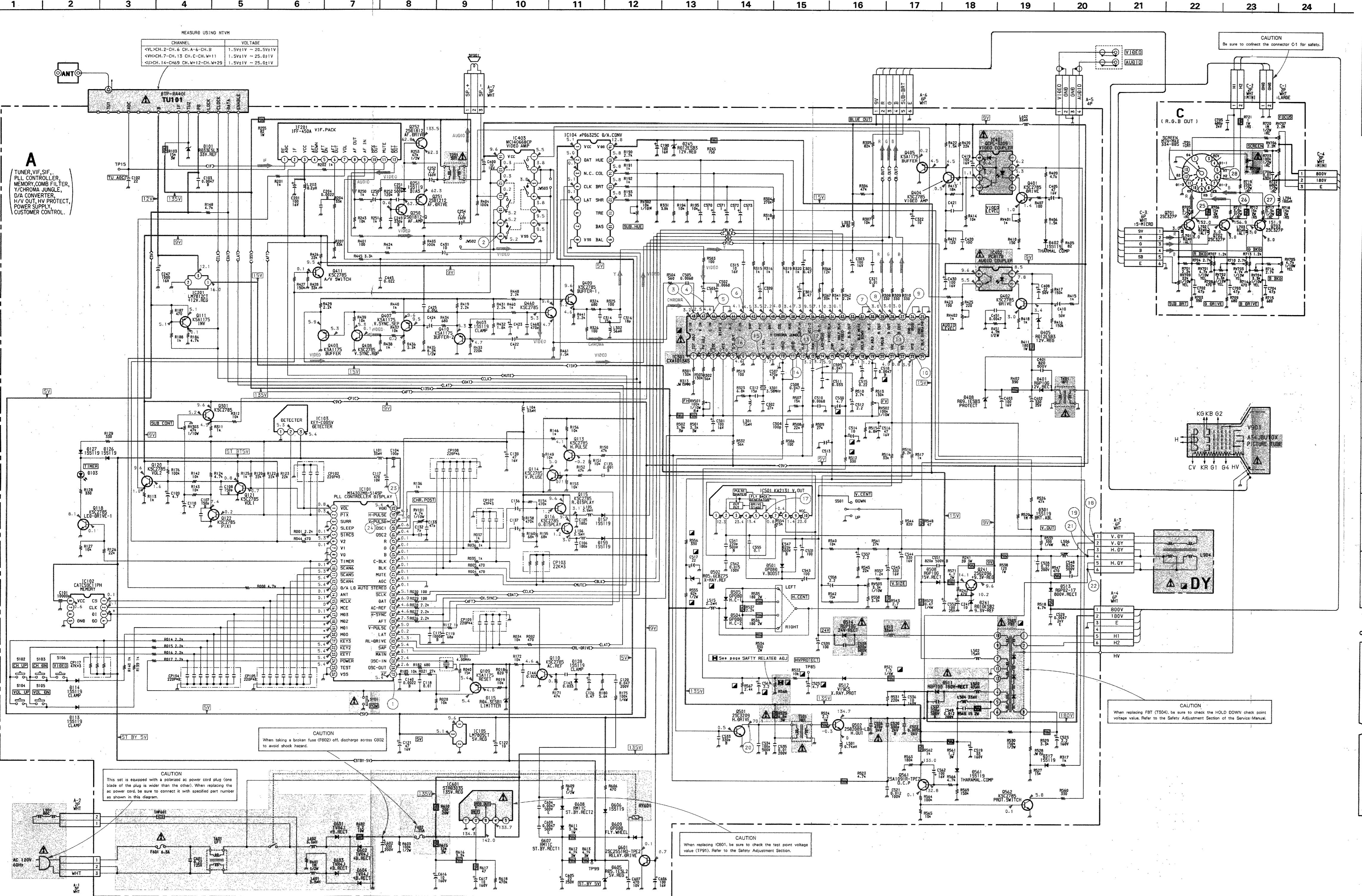
-A Board-



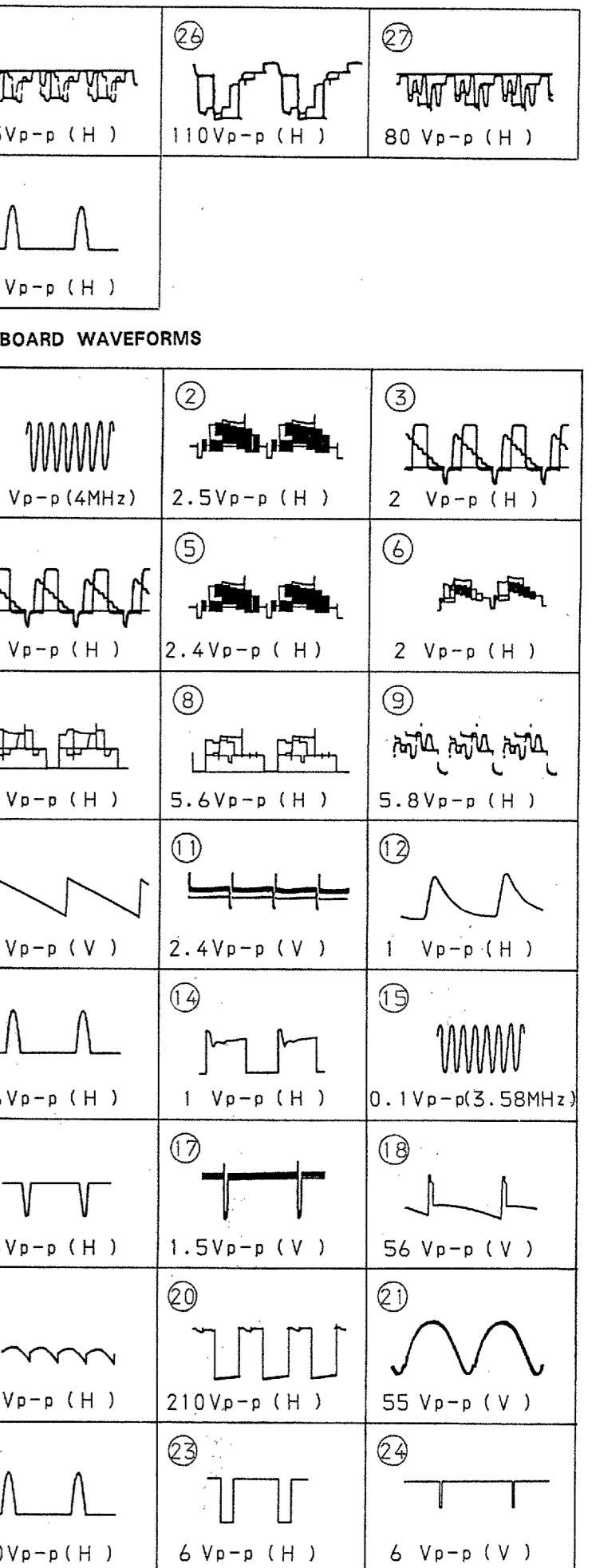
IC	
IC101	B-3
IC102	A-6
IC103	F-1
IC104	E-1
IC105	C-6
IC201	E-5
IC301	C-5
IC401	C-6
IC402	E-6
IC403	E-7
IC501	G-1
IC601	G-6
D126	B-1
D127	B-1
D128	A-6
D157	F-1
D159	E-1
D241	C-6
D245	E-5
D251	C-6
D301	G-4
D317	G-4
D401	E-7
D402	E-6
D403	G-1
D405	E-6
D408	E-6
D501	G-5
D502	F-6
D504	E-8
D505	E-8
D508	D-8
D511	F-9
D512	G-8
D513	F-8
D514	G-9
Q109	C-4
Q110	A-5
Q111	D-3
Q113	C-2
Q114	C-2
Q115	D-1
Q116	D-2
Q118	B-1
Q120	B-5
Q121	B-4
Q122	B-1
Q241	C-5
Q250	C-6
Q251	C-6
Q252	C-6
Q301	E-2
Q401	E-6
Q402	E-6
Q403	G-2
Q404	D-5
Q405	D-5
Q407	F-1
Q408	F-2
Q409	G-2
Q410	G-2
Q411	E-5
Q460	G-2
Q501	F-6
Q502	G-7
Q561	E-10
Q562	F-6
Q601	A-7
TRANSISTOR	
Q109	C-4
Q110	A-5
Q111	D-3
Q113	C-2
Q114	C-2
Q115	D-1
Q116	D-2
Q118	B-8
Q120	B-8
Q121	B-9
Q122	B-9
Q241	A-4
Q250	B-4
Q251	A-8
Q252	A-8
Q301	E-2
Q401	E-6
Q402	E-6
Q403	G-2
Q404	D-5
Q405	D-5
Q407	F-1
Q408	F-2
Q409	G-2
Q410	G-2
Q411	E-5
Q460	G-2
Q501	F-2
Q502	F-4
Q503	F-5
VARIABLE RESISTOR	
RV101	C-2
RV302	E-4
RV303	E-2
RV401	E-6
Q410	G-2
RV402	D-6
Q460	G-2
Q501	F-6
Q502	G-7
Q561	E-10
Q562	F-6
Q601	A-7
TP	
TP15	A-6
TP85	G-8
DIODE	
D101	C-7
D103	B-1
D113	D-1
D114	C-1
D115	C-4

-C Board-

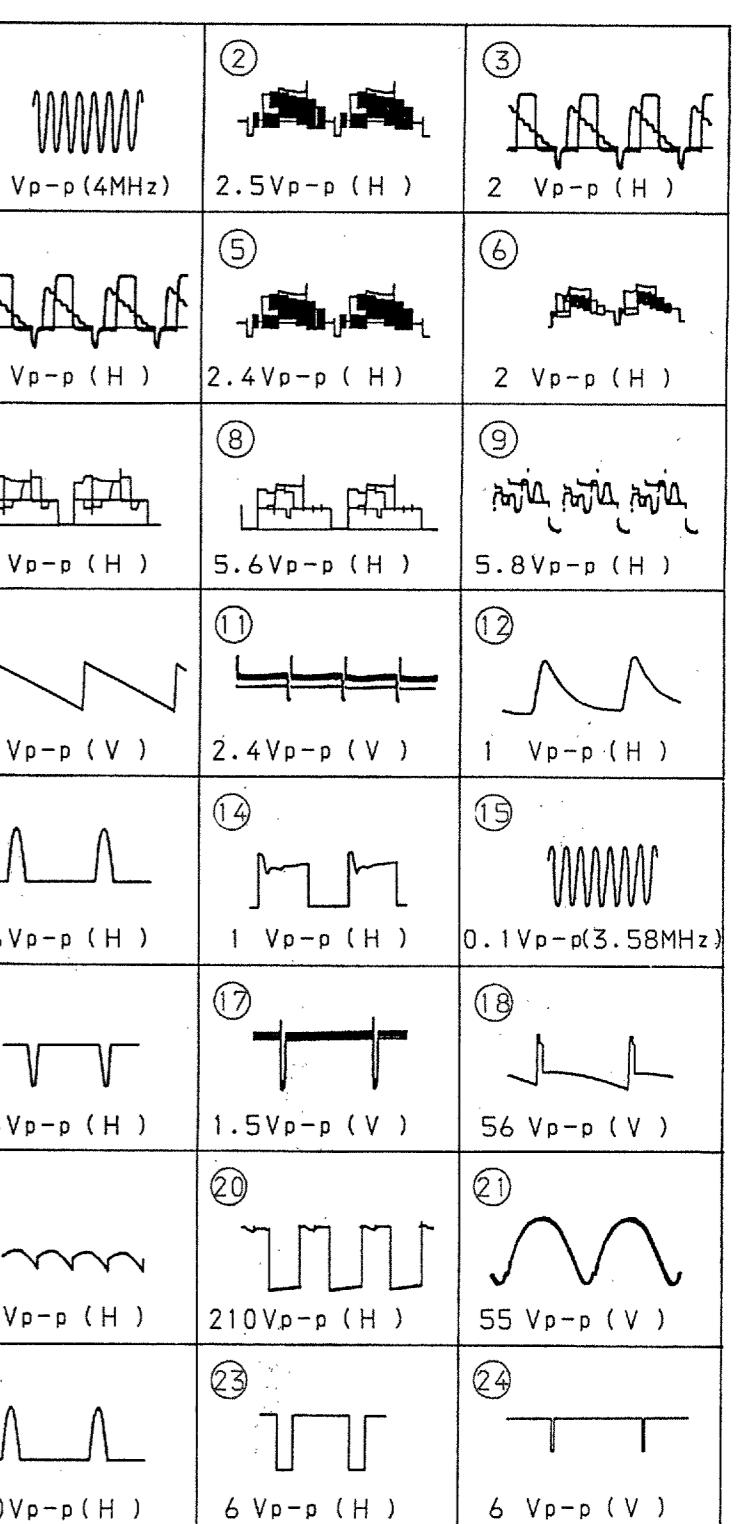




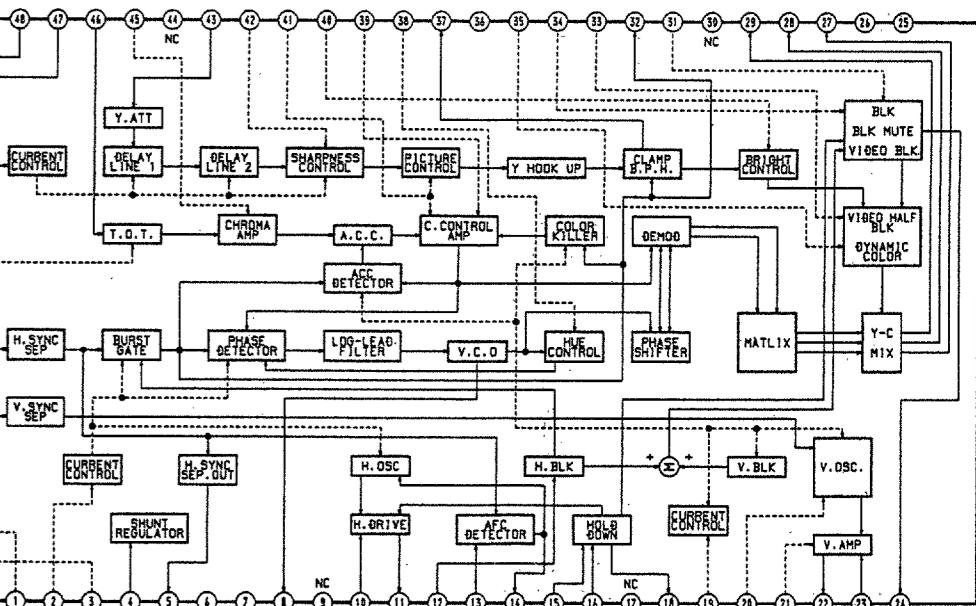
C BOARD WAVEFORMS



A BOARD WAVEFORMS

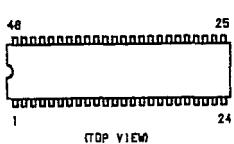


CXA1013AS



6-4. SEMICONDUCTORS

AN5512
KA2131



M34302M8-514SP

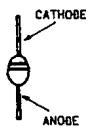


2SC3209LK

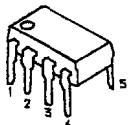


RD10ES-B2
RD12ES-B3
RD33ES-L3
RD4.3ES-B1
RD5.1 ES-L2
RD5.6ES-B2
RD9.1 ES-B3
WG713A
1SS119

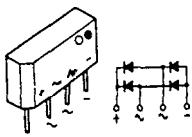
U05G
V19CS



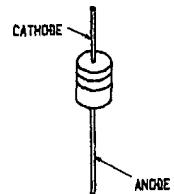
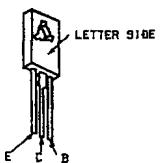
CAT59C11HP
QCPL-3209



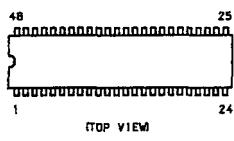
PC81 7-B



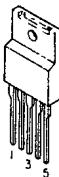
2SC3271-P



CXA1013AS



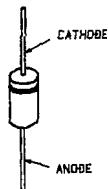
STR-D3035



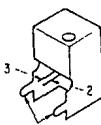
2SC3311 A-QRS



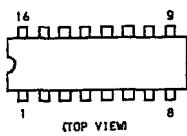
RGP02-17



KEY-COOSV-F



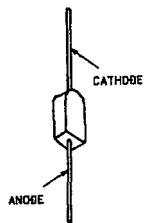
μ PD6325C



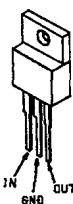
2SD2089-LBSONY



RM11C



LM7805CT
LM7812CT
M5F78M05L



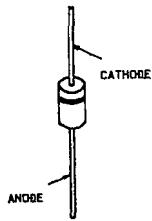
2SA1091-O
2SB1212-P
2SC2551-R0
2SD1812-P
2SD1812-Q



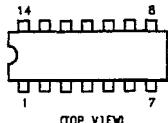
2SD2096-EF



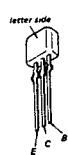
RU-3AM



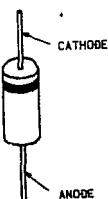
MC14066BCP



2SA1175-HFE
2SC2785-HFE



TVR4J



SECTION 7 EXPLODED VIEW

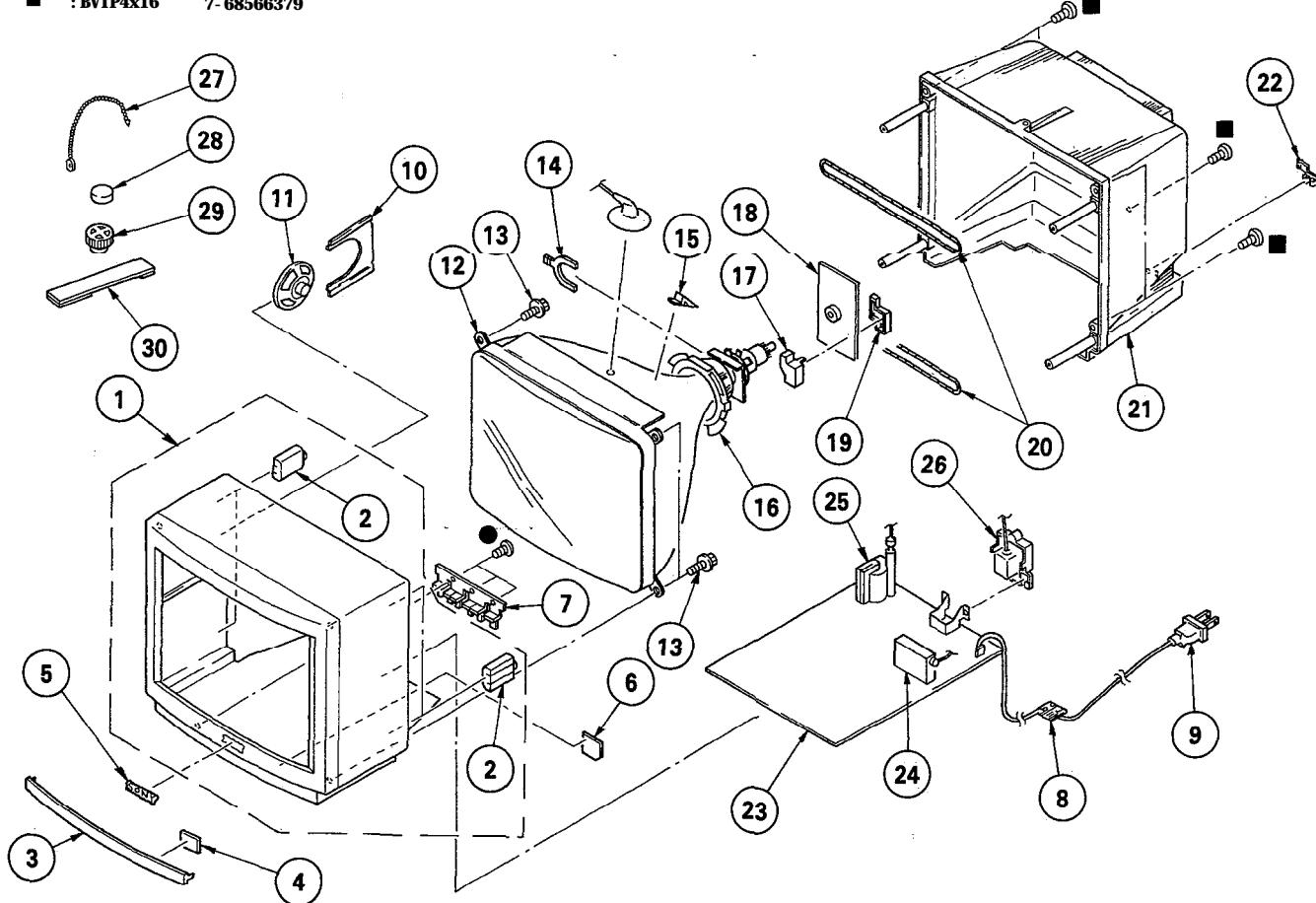
NOTE:

- Items with no part number and no description are not stocked because they are seldom required for routine service.
- The construction parts of an assembled part are indicated with a callout number in the remark column.
- Items marked "*" are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.

The components identified by shading and mark **▲** are critical for safety.
Replace only with part number specified.

Les composants identifiés par une trame et une marque **▲** sont critiques pour la sécurité.
Ne les remplacer que par une pièce portant le numéro spécifié.

- : BVTP3x12 7-685-648-79
- : BVTP4x16 7-68566379



REF. NO.	PART NO.	DESCRIPTION	REMARK	REF. NO.	PART NO.	DESCRIPTION	REMARK
1	X-4030-231-1	CABINET SUB ASSY (WTH BEZEL SUB ASSY)		2	18	*A-1331-045-A	C BOARD, COMPLETE
2	4-029-195-01	BOSS (A), ADHESIVE		19	*4-374-913-01	COVER (REAR LID), CV VOL	
3	4-393-158-02	PANEL, ORNAMENTAL		20	▲ 1-426-146-71	COIL, DEMAGNETIZATION	
4	4-393-151-02	PLATE, LIGHT GUIDE		21	4-393-160-01	COVER, REAR	
5	4-393-157-01	EMBLEM (NO.6), SONY		22	4-329-127-00	CLAMP, CORD	
6	4-393-152-01	BARRIER		23	*A-1296-663-A	A BOARD, COMPLETE	
7	4-393-156-01	BUTTON, MULTI		24	▲ 1-465-371-11	TUNER, ET (BTP-RA401)	
8	▲ 4-388-328-01	GROMMET, AC CORD		25	▲ 1-439-483-11	TRANSFORMER ASSY, FLYBACK (NX-1710)	
9	▲ 1-559-396-21	CORD, POWER		26	▲ T-537-273-11	TERMINAL ASSY, ANTENNA (USA ONLY)	
10	*4-393-155-01	HOLDER, SPEAKER		27	▲ T-537-367-11	TERMINAL ASSY, ANTENNA (CND ONLY)	
11	1-544-499-11	SPEAKER		28	4-308-870-00	CLIP, LEAD WIRE	
12	▲ 8-735-555-75	PICTURE TUBE (A34JBU10X)		29	1-452-032-00	MAGNET, DISK; 10MM ϕ	
13	4-365-808-01	SCREW (5), TAPPING		I 30	X-4308-815-0	MAGNET, ROTATABLE DISK; 15MM ϕ	
14	1-452-277-00	MAGNET, BMC				PERMALLOY ASSY, CONVERGENCE	
15	3-704-495-01	SPACER, DY					
16	▲ 1-451-234-00	DEFLECTION XORE (Y14NDA)					
"if"	*4-374-912-01	COVER (MAIN), CV VOL					

SECTION 8

ELECTRICAL PARTS LIST

A

NOTE:

The components identified by shading and mark **A** are critical for safety
Replace only with part number specified.

Items marked " * " are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.

When indicating parts by reference number, please include the board name.

Les composants identifiés par une trame étinte marque **A** sont critiques pour la sécurité Ne les remplacer que par une pièce portant le numéro spécifié

- All variable and adjustable resistors have characteristic curve B, unless otherwise noted.

- All resistors are in ohms
- F : nonflammable

CAPACITORS **COILS**
MF : μ F, PF : $\mu\mu$ F MH : mH, UH : μ H

- The components identified by **A** in this manual have been carefully factory-selected for each set in order to satisfy regulations regarding X-ray radiation. Should replacement be required, replace only with the value originally used

REF. NO.	PART NO.	DESCRIPTION	REMARK	REF. NO.	PART NO.	DESCRIPTION	REMARK	
	*A-1296-663-A	A BOARD, COMPLETE						
	*****	*****						
	*1-508-766-00	PIN, CONNECTOR (5MM PITCH) 4P			C247	I-124-360-00	ELECT	1000MF 20% 16V
	3-531-576-31	RIVET (DIA. 3), NYLON			C249	I-102-112-00	CERAMIC	330PF 10% 50V
	*4-341-751-01	EYELET			C250	I-124-927-11	ELECT	4.7MF 20% 50V
					C251	I-162-117-00	CERAMIC	100PF 10% 500V
					C252	I-124-799-11	ELECT	2.2MF 20% 160V
					C254	I-124-799-11	ELECT	2.2MF 20% 160V
					C301	I-124-902-00	ELECT	0.47MF 20% 50V
					C302	I-102-961-00	CERAMIC	27PF 5% 50V
					C303	I-126-101-11	ELECT	100MF 20% 16V
					C305	I-124-902-00	ELECT	0.47MF 20% 50V
					C309	I-124-903-11	ELECT	1MF 20% 50V
					C312	I-102-951-00	CERAMIC	15PF 5% 50V
					C314	I-102-951-00	CERAMIC	15PF 5% 50V
					C315	I-126-320-11	ELECT	10MF 20% 16V
					C316	I-102-953-00	CERAMIC	18PF 5% 50V
					C321	I-102-129-00	CERAMIC	0.01MF 10% 50V
					C322	I-124-907-11	ELECT	10MF 20% 50V
					C400	I-126-101-11	ELECT	100MF 20% 16V
					C401	I-102-212-00	CERAMIC	820PF 10% 500V
					C402	I-124-479-11	ELECT	330MF 20% 25V
					C403	I-126-101-11	ELECT	100MF 20% 16V
					C405	I-124-477-11	ELECT	47MF 20% 16V
					C408	I-126-233-11	ELECT	22MF 20% 50V
					C410	I-124-903-11	ELECT	1MF 20% 50V
					C419	I-126-101-11	ELECT	100MF 20% 16V
					C420	I-102-106-00	CERAMIC	100PF 10% 50V
					C421	I-102-934-00	CERAMIC	1PF 0.25PF 50V
					C422	I-124-903-11	ELECT	1MF 20% 50V
					C423	I-124-903-11	ELECT	1MF 20% 50V
					C424	I-124-903-11	ELECT	1MF 20% 50V
					C425	I-136-162-00	FILM	0.056MF 5% 50V
					C430	I-126-101-11	ELECT	100MF 20% 16V
					C431	I-124-907-11	ELECT	10MF 20% 50V
					C445	I-136-157-00	FILM	0.022MF 5% 50V
					C451	I-162-599-12	CERAMIC	0.0047MF 20% 400V
					C460	I-102-114-00	CERAMIC	470PF 10% 50V
					C501	I-126-101-11	ELECT	100MF 20% 16V
					C502	I-130-481-00	MLAR	0.0068MF 5% 50V
					C503	I-124-903-11	ELECT	1MF 20% 50V
					C504	I-102-106-00	CERAMIC	100PF 10% 50V
					C505	I-130-481-00	NYLAR	0.0068MF 5% 50V
					C507	I-102-114-00	CERAMIC	470PF 10% 50V
					C508	I-101-006-00	CERAMIC	0.047MF 50V
					C509	I-101-006-00	CERAMIC	0.047MF 50V
					C510	I-130-481-00	MLAR	0.0068MF 5% 50V
					C511	I-136-159-00	FILM	0.033MF 5% 50V
					C512	I-124-925-11	ELECT	2.2MF 20% 50V
					C513	I-124-903-11	ELECT	1MF 20% 50V
					C514	I-124-907-11	ELECT	10MF 20% 50V
					C515	I-124-464-11	ELECT	0.22MF 20% 50V
					C516	I-124-477-11	ELECT	47MF 20% 16V

A

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REF. NO. PART NO.	DESCRIPTION	REMARK	REF. NO. PART NO.	DESCRIPTION	REMARK
C517 I-126-233-11	ELECT	22MF	20%	50V	
C518 I-102-125-00	CERAMIC	0.0047MF	10%	50V	
C519 I-123-024-21	ELECT	33MF		160V	
C520 ▲ I-162-115-51	CERAMIC	330PF	10%	2KV	
C521 I-106-369-00	MYLAR-	0.012MF	10%	100V	
C522 ▲ I-136-965-11	FILM	0.0055MF	3%	2KV	
C523 I-124-799-11	ELECT	2.2MF	20%	160V	
C525 I-124-927-11	ELECT	4.7MF	20%	50V	
C526 ▲ I-162-134-51	CERAMIC	470PF	10%	2KV	
C528 I-136-969-11	FILM	0.27MF	5%	200V	
C529 I-162-114-00	CERAMIC	0.0047MF		2KV	
C530 I-124-927-11	ELECT	4.7MF	20%	50V	
C531 I-124-122-11	ELECT	100MF	20%	50V	
C533 I-102-112-00	CERAMIC	330PF	10%	50V	
C534 I-162-117-00	CERAMIC	100PF	10%	500V	
C535 I-106-367-00	MYLAR	0.01MF	10%	200V	
C536 I-124-046-00	ELECT	10MF	20%	160V	
C537 ▲ I-102-244-91	CERAMIC	220PF	10%	500V	
C538 ▲ I-102-212-91	CERAMIC	820PF	10%	500V	
C539 I-124-122-11	ELECT	100MF	20%	50V	
C541 I-102-244-00	CERAMIC	220PF	10%	500V	
C542 I-106-371-00	MYLAR	0.015MF	10%	100V	
C543 I-124-122-11	ELECT	100MF	20%	50V	
C544 I-124-119-00	ELECT	330MF	20%	16V	
C545 I-124-119-00	ELECT	33MF	20%	16V	
C547 I-102-212-00	CERAMIC	820PF	10%	500V	
C548 I-102-212-00	CERAMIC	820PF	10%	500V	
C549 I-106-369-00	MYLAR	0.012MF		200V	
C551 I-102-212-00	CERAMIC	820PF	10%	500V	
C552 I-124-478-11	ELECT	100MF	20%	25V	
C555 I-136-165-00	FILM	0.1MF	5%	50V	
C557 I-124-925-11	ELECT	2.2MF	20%	50V	
C558 I-124-925-11	ELECT	2.2MF	20%	50V	
C561 I-124-925-11	ELECT	2.2MF	20%	50V	
C562 I-126-101-11	ELECT	100MF	20%	16V	
C570 I-124-903-11	ELECT	1MF	20%	50V	
C571 I-124-903-11	ELECT	1MF	20%	50V	
C572 I-124-903-11	ELECT	1MF	20%	50V	
C573 I-124-903-11	ELECT	1MF	20%	50V	
C601 ▲ I-108-745-52	MYLAR	0.22MF	20%	125V	
C602 I-125-182-00	ELECT	330MF	20%	200V	
C603 I-161-830-00	CERAMIC	0.0047MF		500V	
C604 I-161-830-00	CERAMIC	0.0047MF		500V	
C605 I-123-948-00	ELECT	22MF	20%	250V	
C606 I-126-101-11	ELECT	100MF	20%	16V	
C607 I-124-472-11	ELECT	470MF	20%	10V	
C616 I-124-046-00	ELECT	10MF	20%	160V	
C617 I-124-046-00	ELECT	10MF	20%	160V	
<NETWORK>					
CP102 I-236-300-11	NETWORK, C				
CP103 I-236-490-11	NETWORK, RES, THICK FILM				
CP104 I-236-301-11	NETWORK, C				
CP105 I-236-301-11	NETWORK, C				
CP107 I-236-730-11	NETWORK, C				
CP108 I-236-479-11	NETWORK, C				
CP109 I-236-524-11	NETWORK, C				
CP117 I-236-078-11	NETWORK, RES, THICK FILM				
<DIODE>					
D101 8-719-123-25	DIODE RD33ES-L3				
D103 1-808-919-11	LED UNIT (LEDU-9)				
<IF BLOCK>					
IF201 1-464-756-21	IF BLOCK (IFF-450A)				

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REF. NO.	PART NO.	DESCRIPTION	REMARK	REF. NO.	PART NO.	DESCRIPTION	REMARK
<COIL>							
L101	I-410-476-11	INDUCTOR	33UH	R014	I-249-421-11	CARBON	2.2K 5% 1/4W
L104	I-410-476-11	INDUCTOR	33UH	R015	I-249-421-11	CARBON	2.2K 5% 1/4W
L105	I-410-504-11	INDUCTOR	3.9UH	R016	I-249-421-11	CARBON	2.2K 5% 1/4W
L106	I-408-404-00	INDUCTOR	3.9UH	R017	I-249-421-11	CARBON	2.2K 5% 1/4W
L203	I-408-408-00	INDUCTOR	8.2UH	R018	I-249-416-11	CARBON	820 5% 1/4W
L301	I-408-411-00	INDUCTOR	15UH	R019	I-249-429-11	CARBON	10K 5% 1/4W
L302	I-408-418-00	INDUCTOR	56UH	R020	I-249-429-1 1	CARBON	10K 5% 1/4W
L402	I-410-476-11	INDUCTOR	33UH	R021	I-249-434-11	CARBON	27K 5% 1/4W
L501	I-422-613-11	COIL, AIR CORE		R026	I-249-421-11	CARBON	2.2K 5% 1/4W
L502	I-410-665-31	INDUCTOR	15UH	R027	I-249-421-11	CARBON	2.2K 5% 1/4W
L504	A-1424-320-11	COIL, CHOKE	33UH	R028	a-249-421-11	CARBON	2.2K 5% 1/4W
L506	I-460-046-11	COIL, HORIZONTAL LINEARITY		R029	I-249-405-11	CARBON	100 5% 1/4W
L513	A-1410-669-41	INDUCTOR	33UH	R030	I-249-405-11	CARBON	100 5% 1/4W
L515	I-412-045-11	INDUCTOR	3.2MWH	R034	I-249-429-11	CARBON	10K 5% 1/4W
L520	A-1410-671-41	INDUCTOR	47UH	R035	I-249-417-11	CARBON	1K 5% 1/4W
L601	A-1410-413-21	INDUCTOR	3.3UH	R036	I-249-417-11	CARBON	1K 5% 1/4W
L602	A-1410-413-21	INDUCTOR	3.3UH	R037	I-249-417-11	CARBON	1K 5% 1/4W
<TRANSISTOR>							
Q109	8-729-119-76	TRANSISTOR	2SA1175-HFE	R040	I-249-433-11	CARBON	15K 5% 1/4W
Q110	8-729-119-78	TRANSISTOR	2SC2785-HFE	R044	I-249-413-11	CARBON	470 5% 1/4W
Q111	8-729-119-76	TRANSISTOR	2SA1175-HFE	R103	I-215-924-00	METAL OXIDE	15K 5% 3W F
Q113	8-729-119-78	TRANSISTOR	2SC2785-HFE	R113	I-249-417-11	CARBON	1K 5% 1/4W
Q114	8-729-119-78	TRANSISTOR	2SC2785-HFE	R117	I-249-417-11	CARBON	1K 5% 1/4W
Q115	8-729-119-78	TRANSISTOR	2SC2785-HFE	RI20	I-249-433-1 1	CARBON	22K 5% 1/4W
Q116	8-729-119-78	TRANSISTOR	2SC2785-HFE	R122	I-249-433-11	CARBON	22K 5% 1/4W
Q118	8-729-119-78	TRANSISTOR	2SC2785-HFE	R123	I-249-433-11	CARBON	22K 5% 1/4W
Q120	8-729-119-78	TRANSISTOR	2SC2785-HFE	RI24	I-249-425-11	CARBON	4.7K 5% 1/4W
Q121	8-729-119-78	TRANSISTOR	2SC2785-HFE	R125	I-249-417-11	CARBON	1K 5% 1/4W
Q122	8-729-119-78	TRANSISTOR	2SC2785-HFE	R126	I-249-433-11	CARBON	22K 5% 1/4W
Q241	8-729-920-92	TRANSISTOR	2SD2096-BP	RI27	I-249-429-11	CARBON	10K 5% 1/4W
Q250	8-729-924-83	TRANSISTOR	2SD1812-Q	R128	I-249-411-11	CARBON	330 5% 1/4W
Q251	8-729-924-86	TRANSISTOR	2SB1212-P	R129	I-249-411-11	CARBON	330 5% 1/4W
Q252	8-729-924-82	TRANSISTOR	2SD1812-P	R136	I-249-417-11	CARBON	1K 5% 1/4W
Q301	8-729-119-78	TRANSISTOR	2SC2785-HFE	R139	I-249-417-11	CARBON	1K 5% 1/4W
Q401	8-729-119-78	TRANSISTOR	2SC2785-HFE	R140	I-249-417-11	CARBON	1K 5% 1/4W
Q402	8-729-119-78	TRANSISTOR	2SC2785-HFE	R142	I-249-429-11	CARBON	10K 5% 1/4W
Q403	8-729-119-76	TRANSISTOR	2SA1175-HFE	R143	I-249-429-11	CARBON	10K 5% 1/4W
Q404	8-729-119-78	TRANSISTOR	2SC2785-HFE	R146	I-249-417-11	CARBON	1K 5% 1/4W
Q405	8-729-119-76	TRANSISTOR	2SA1175-HFE	R148	I-249-425-11	CARBON	4.7K 5% 1/4W
Q407	8-729-119-76	TRANSISTOR	2SA1175-HFE	R149	I-249-429-1 I	CARBON	10K 5% 1/4W
Q408	8-729-119-78	TRANSISTOR	2SC2785-HFE	R150	I-249-437-11	CARBON	47K 5% 1/4W
Q409	8-729-119-78	TRANSISTOR	2SC2785-HFE	R151	I-249-429-11	CARBON	10K 5% 1/4W
Q410	8-729-119-76	TRANSISTOR	2SA1175-HFE	R152	I-249-437-11	CARBON	47K 5% 1/4W
Q411	8-729-119-78	TRANSISTOR	2SC2785-HFE	R153	I-249-429-11	CARBON	10K 5% 1/4W
Q460	8-729-119-78	TRANSISTOR	2SC2785-HFE	R154	I-247-895-00	CARBON	470K 5% 1/4W
Q501	8-729-140-50	TRANSISTOR	2SC32091K	R155	I-249-439-11	CARBON	68K 5% 1/4W
Q502	8-729-231-95	TRANSISTOR	2SD2089-LBSONY	R156	I-249-429-11	CARBON	10K 5% 1/4W
*4-341-752-01 EYELET: Q502				R158	I-247-895-00	CARBON	470K 5% 1/4W
Q561	8-729-200-17	TRANSISTOR	2SA1091-0	R159	I-249-429-11	CARBON	68K 5% 1/4W
Q562	8-729-119-78	TRANSISTOR	2SC2785-HFE	R160	I-249-411 I-249-437-11	CARBON	47K 5% 1/4W
Q601	8-729-209-03	TRANSISTOR	2SC2551-RO	R172	I-249-429-11	CARBON	10K 5% 1/4W
<RESISTOR>							
R001	I-249-421-11	CARBON	2.2K 5% 1/4W	R175	I-249-469-11	CARBON	100K 5% 1/4W
R002	I-249-413-11	CARBON	470 5% 1/4W	R176	I-249-441-11	CARBON	100K 5% 1/4W
R004	I-249-413-11	CARBON	470 5% 1/4W	R180	I-249-426-11	CARBON	5.6K 5% 1/4W
R005	I-249-413-11	CARBON	470 5% 1/4W	R182	I-249-415-11	CARBON	680 5% 1/4W
R008	I-249-425-11	CARBON	4.7K 5% 1/4W	R185	I-249-429-11	CARBON	10K 5% 1/4W
				R186	I-249-425-11	CARBON	4.7K 5% 1/4W
				R187	I-249-413-11	CARBON	470 5% 1/4W
				R188	I-249-417-11	CARBON	1K 5% 1/4W
				R190	I-249-422-11	CARBON	2.7K 5% 1/4W
				R191	I-249-417-11	CARBON	1K 5% 1/4W
				R192	I-249-417-11	CARBON	1K 5% 1/4W
				R193	I-249-421-11	CARBON	2.2K 5% 1/4W
				R194	I-249-429-11	CARBON	10K 5% 1/4W

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REF. NO.	PART NO.	DESCRIPTION	REMARK	REF. NO.	PART NO.	DESCRIPTION	REMARK
R195	I-249-429-11	CARBON	10K 5% 1/4W	R427	I-247-883-00	CARBON	150K 5% 1/4W
R201	I-249-417-I 1	CARBON	1K 5% 1/4W	R428	I-249-435-11	CARBON	33K 5% 1/4W
R202	I-249-417-11	CARBON	1K 5% 1/4W	R429	I-249-421-11	CARBON	2.2K 5% 1/4W
R204	I-249-435-11	CARBON	33K 5% 1/4W	R431	I-249-421-11	CARBON	2.2K 5% 1/4W
R207	I-249-435-11	CARBON	33K 5% 1/4W	R432	I-249-420-11	CARBON	1.8K 5% 1/4W
R241	I-216-472-00	METAL OXIDE	39 5% 3W F	R433	I-247-887-00	CARBON	220K 5% 1/4W
R242	I-249-413-1 1	CARBON	470 5% 1/4W	R434	I-249-415-11	CARBON	680 5% 1/4W
R243	I-249-429-11	CARBON	10K 5% 1/4W	R435	I-202-730-00	SOLID	8.2M 10% 1/2W
R245	I-249-407-1 1	CARBON	150 5% 1/4W F	R436	I-249-423-11	CARBON	3.3K 5% 1/4W
R250	I-249-417-11	CARBON	1K 5% 1/4W	R437	I-249-429-11	CARBON	10K 5% 1/4W
R251	I-249-417-11	CARBON	1K 5% 1/4W	R438	I-249-417-11	CARBON	1K 5% 1/4W
R252	I-247-881-00	CARBON	120K 5% 1/4W	R439	I-249-429-11	CARBON	10K 5% 1/4W
R253	I-249-492-11	CARBON	47K 5% 1/2W	R440	I-249-417-11	CARBON	1K 5% 1/4W
R255	I-216-426-11	METAL OXIDE	82 5% 1W F	R441	I-249-421-11	CARBON	2.2K 5% 1/4W
R301	I-21 5-472-00	METAL	130K 1% 1/4W	R445	I-249-423-11	CARBON	3.3K 5% 1/4W
R302	I-249-438-11	CARBON	56K 5% 1/4W	R448	I-249-421-11	CARBON	2.2K 5% 1/4W
R304	I-247-889-00	CARBON	270K 5% 1/4W	R451	I-202-727-00	SOLID	4.7M 10% 1/2W
R305	I-249-440-1 1	CARBON	82K 5% 1/4W	R460	I-249-417-11	CARBON	1K 5% 1/4W
R306	I-249-437-I 1	CARBON	47K 5% 1/4W	R461	I-249-419-11	CARBON	1.5K 5% 1/4W
R307	I-249-429-11	CARBON	10K 5% 1/4W	R501	I-215-920-11	METAL OXIDE	3.3K 5% 3W F
R308	I-249-411-11	CARBON	330 5% 1/4W	R502	I-216-484-00	METAL OXIDE	3.9K 5% 3W F
R309	I-249-411-11	CARBON	330 5% 1/4W	R503	I-249-405-11	CARBON	100 5% 1/4W
R310	I-249-411-11	CARBON	330 5% 1/4W	R504	I-249-414-11	CARBON	560 5% 1/4W
R311	I-249-417-11	CARBON	1K 5% 1/4W	R505	I-215-472-00	METAL	130K 1% 1/4W
R312	I-249-429-1 1	CARBON	10K 5% 1/4W	R506	I-249-405-11	CARBON	100 5% 1/4W
R315	I-249-417-11	CARBON	1K 5% 1/4W	R507	I-249-431-11	CARBON	15K 5% 1/4W
R316	I-249-417-11	CARBON	1K 5% 1/4W	R508	I-249-433-11	CARBON	22K 53 1/4W
R317	I-249-417-1 1	CARBON	1K 5% 1/4W	R509	I-249-434-11	CARBON	27K 5% 1/4W
R318	I-249-417-11	CARBON	1K 5% 1/4W	R510	I-249-422-11	CARBON	2.7K 5% 1/4W
R319	I-249-417-11	CARBON	1K 5% 1/4W	R512	I-249-411-11	CARBON	310 5% 1/4W
R320	I-249-417-11	CARBON	1K 5% 1/4W	R513	I-215-472-00	METAL	130K 1% 1/4W
R323	I-249-427-11	CARBON	6.8K 5% 1/4W	R514	I-215-457-00	METAL	33K 1% 1/4W
R324	I-249-415-11	CARBON	680 5% 1/4W	R515	I-249-427-11	CARBON	6.8K 5% 1/4W
R325	I-249-405-11	CARBON	100 5% 1/4W	R516	I-249-428-11	CARBON	8.2K 5% 1/4W
R326	I-249-405-11	CARBON	100 5% 1/4W	R517	I-249-417-11	CARBON	1K 5% 1/4W
R331	I-249-424-I 1	CARBON	3.9K 5% 1/4W	R518	I-249-425-I 1	CARBON	4.7K 5% 1/4W F
R341	I-249-417-11	CARBON	1K 5% 1/4W	R519	I-249-405-11	CARBON	100 5% 1/4W
R342	I-249-421-11	CARBON	2.2K 5% 1/4W	R520	I-247-903-00	CARBON	1M 5% 1/4W
R366	I-249-430-11	CARBON	12K 5% 1/4W	R521	I-249-449-11	CARBON	1.5 5% 1/4W F
FI367	I-249-436-I 1	CARBON	39K 5% 1/4W	R522	I-215-445-00	METAL	10K 1% 1/4W
R401	I-249-405-11	CARBON	100 5% 1/4W	R523	I-249-425-I 1	CARBON	4.7K 5% 1/4W F
R402	I-249-412-11	CARBON	390 5% 1/4W F	R524	I-216-353-00	METAL OXIDE	2.2 5% 1W F
R403	I-249-441-I 1	CARBON	100K 5% 1/4W	R525	I-215-922-51	METAL OXIDE	6.8K 5% 30 F
R404	I-249-441-I 1	CARBON	100K 5% 1/4W	R526	I-249-437-11	CARBON	47K 5% 1/4W
R405	I-249-404-00	CARBON	82 5% 1/4W	R527	I-249-431-11	CARBON	15K 5% 1/4W
R406	I-249-419-11	CARBON	1.5K 5% 1/4W	R529	I-249-423-11	CARBON	3.3K 5% 1/4W F
R407	I-249-405-11	CARBON	100 5% 1/4W	R530	I-214-917-00	METAL	150K 1% 1/2W
R409	I-249-425-11	CARBON	4.7K 5% 1/4W	R531	I-247-887-00	CARBON	220K 5% 1/4W
R410	I-249-407-11	CARBON	150 5% 1/4W	R532	I-249-438-I 1	CARBON	56K 5% 1/4W
R411	I-216-428-00	METAL OXIDE	180 5% 1W F	R534	I-216-454-11	METAL OXIDE	390 5% 2W F
R413	I-249-432-I 1	CARBON	18K 5% 1/4W	R535	I-216-452-11	METAL OXIDE	180 5% 2W F
R414	I-249-429-11	CARBON	10K 5% 1/4W	R536	I-216-452-11	METAL OXIDE	180 5% 2W F
R415	I-249-417-11	CARBON	1K 5% 1/4W	R537	I-249-421-11	CARBON	2.2K 5% 1/4W F
R416	I-247-883-00	CARBON	150K 5% 1/4W	R538	I-216-427-00	METAL OXIDE	120 5% 1W F
R417	I-247-883-00	CARBON	150K 5% 1/4W	R539	I-247-706-11	CARBON	330 5% 1/4W
R418	I-249-417-11	CARBON	1K 5% 1/4W	R540	I-249-429-11	CARBON	10K 5% 1/4W
A419	I-249-421-11	CARBON	2.2K 5% 1/4W	R541	I-249-434-11	CARBON	27K 5% 1/4W
R420	I-249-433-11	CARBON	22K 5% 1/4W	R542	I-249-431-11	CARBON	15K 5% 1/4W
R421	I-249-406-11	CARBON	120 5% 1/4W	R543	I-216-354-11	METAL OXIDE	2.7 5% 1W F
R422	I-249-419-11	CARBON	1.5K 5% 1/4W	R544	I-249-416-11	CARBON	820 5% 1/4W
R423	I-249-405-11	CARBON	100 5% 1/4W	R545	I-249-425-11	CARBON	4.7K 5% 1/4W
R424	I-249-417-11	CARBON	1K 5% 1/4W	R547	I-249-413-11	CARBON	470 5% 1/4W F
R425	I-249-409-11	CARBON	220 5% 1/4W	R548	I-247-696-11	CARBON	47 5% 1/4W F
R426	I-249-433-11	CARBON	22K 5% 1/4W				

The components identified by shading and mark Δ are critical for safety
Replace only with part number specified.

Les composants identifiés par une trame et une marque Δ sont critiques pour la sécurité
Ne les remplacer que par une pièce portant le numéro spécifié

The components identified by \square in this manual have been carefully factory-selected for each set in order to satisfy regulations regarding X-ray radiation. Should replacement be required, replace only with the value originally used.

REF. NO.	PART NO.	DESCRIPTION	REMARK	REF. NO.	PART NO.	DESCRIPTION	REMARK	
R549	Δ 1-215-881-51	METAL OXIDE	15K 5%	2W F	T601	Δ 1-421-935-21	L.F.T	
R554	I-249-431-11	CARBON	15K 5%	1/4W				
R555	I-249-495-11	CARBON	82K 5%	1/2W				
R556	I-249-411-11	CARBON	330 5%	1/4W				
R557	I-249-418-11	CARBON	1.2K 5%	1/4W				
R558	I-249-423-11	CARBON	3.3K 5%	1/4W				
R560	I-249-411-11	CARBON	330 5%	1/4W				
R561	I-216-390-11	METAL OXIDE	1.2K 5%	3W F				
R562	r-249-417-11	CARBON	1K 5%	1/4W F				
R563	I-247-885-00	CARBON	180K 5%	1/4W				
R564	I-249-441-11	CARBON	100K 5%	1/4W				
R565	I-249-429-11	CARBON	10K 5%	1/4W				
R566	I-249-425-11	CARBON	4.7K 5%	1/4W				
R567	I-215-430-00	METAL	2.4K 1%	1/4W				
R568	Δ METAL			1/4W				
R569	I-247-883-00	CARBON	150K 5%	1/4W				
R570	I-249-443-11	CARBON	0.47 5%	1/4W				
R571	1-216-377-11	METAL OXIDE	4.7 5%	2W F				
R601	Δ 1-202-719-91	SOLID	1M 10%	1/2W				
R602	Δ 1-205-707-12	WIREWOUND	2.2 5%	10W F				
R603	I-249-496-11	CARBON	100K 5%	1/2W				
R606	I-249-413-11	CARBON	470 5%	1/4W				
R609	I-207-474-00	WIREWOUND	8.2 10%	1/2W				
R610	Δ 1-205-907-11	WIREWOUND	200 5%	20W F				
R611	I-215-872-11	METAL OXIDE	3.3K 5%	1W F				
R612	I-215-921-11	METAL OXIDE	4.7K 5%	3W F				
R613	I-215-921-11	METAL OXIDE	4.7K 5%	3W F				
R615	Δ 1-216-463-51	METAL OXIDE	12K 5%	2W F				
R616	I-249-423-11	CARBON	3.3K 5%	1/4W F				
R617	I-249-401-11	CARBON	47 5%	1/4W F				
R618	I-247-895-00	CARBON	470K 5%	1/4W				
(VARIABLE RESISTOR)								
RV101	I-238-015-11	RES, ADJ, CARBON	4.7K					
RV302	1-238-016-11	RES, ADJ, CARBON	10K					
RV303	1-238-019-11	RES, ADJ, CARBON	47K					
RV401	I-238-012-11	RES, ADJ, CARBON	1K					
RV402	1-238-012-11	RES, ADJ, CARBON	1K					
RV501	I-228-728-00	RES, ADJ, CERAMIC	CARBON 100K					
RV502	1-238-020-11	RES, ADJ, CARBON	100K					
RV503	I-238-014-11	RES, ADJ, CARBON	3.3K					
<RELAY>								
RY601A	Δ 1-515-573-13	RELAY, POWER						
<SWITCH>								
S101	Δ I-571-532-23	SWITCH, TACTIL (POWER)						
S102	I-571-532-21	SWITCH, TACTIL						
S103	I-571-532-21	SWITCH, TACTIL						
S104	I-571-532-21	SWITCH, TACTIL						
S105	I-571-532-21	SWITCH, TACTIL						
S106	I-571-532-21	SWITCH, TACTIL						
S501	I-554-186-00	SWITCH, LEVER						
<TRANSFORMER>								
T251	Δ 1-427-479-11	TRANSFORMER (SOT)						
T401	Δ 1-421-857-11	TRANSFORMER, FERRITE						
T501	Δ 1-437-195-13	TRANSFORMER, HORIZONTAL DRIVE						
T503	Δ 1-439-483-11	TRANSFORMER ASSY, FLYBACK (NX-1710)						
*4-341-752-01 EYEBLET, T503								
<CONNECTOR>								
C1	*I-506-371-00	PIN, CONNECTOR 2P						
C2	*I-508-786-00	PIN, CONNECTOR (5MM PITCH) 2P						
C3	*I-564-509-11	PLUG, CONNECTOR 6P						
C4	*I-508-765-00	PIN, CONNECTOR (5MM PITCH) 3P						
<CAPACITOR>								
C702	1-101-880-00	CERAMIC		47PF	5%	50V		
C703	I-101-880-00	CERAMIC		47PF	5%	50V		
C704	1-101-880-00	CERAMIC		47PF	5%	50V		
C705	I-162-116-00	CERAMIC		680PF	10%	2KV		
C706	I-136-601-11	FILM		0.01MF	10%	630V		
<JACK>								
J701	I-526-819-11	SOCKET, PICTURE TUBE						
<COIL>								
L701	I-410-520-11	INDUCTOR		82UH				
L702	I-410-520-11	INDUCTOR		82UH				
L703	I-410-520-11	INDUCTOR		82UH				
L704	I-408-424-00	INDUCTOR		180UH				
<TRANSISTOR>								
Q701	8-729-906-39	TRANSISTOR	2SC3271-P					
Q702	8-729-906-39	TRANSISTOR	2SC3271-P					
Q703	a-729-906-39	TRANSISTOR	2SC3271-P					
<RESISTOR>								
R701	I-249-421-11	CARBON		2.2K	5%	1/4W		
R703	I-249-412-11	CARBON		390	5%	1/4W		
R704	I-249-422-11	CARBON		2.7K	5%	1/4W		
R705	I-202-824-00	SOLID		3.3K	10%	1/2W		
R706	I-215-899-11	METAL OXIDE		15K	5%	2W F		
R707	I-249-418-11	CARBON		1.2K	5%	1/4W		
R708	I-249-413-11	CARBON		470	5%	1/4W		

C

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REF. NO.	PART NO.	DESCRIPTION	REMARK
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R709	I-249-415-11	CARBON	680 5%	1/4W	I
R710	I-249-422-11	CARBON	2.7K 5%	1/4W	
R711	I-202-824-00	SOLID	3.3K 10%	1/2W	
R712	I-215-899-11	METAL OXIDE	15K 5%	2W	F
R713	I-249-418-11	CARBON	.1.2K 5%	1/4W	
R714	I-249-413-11	CARBON	470 5%	1/4W	
R715	I-249-415-11	CARBON	680 5%	1/4W	
R716	I-249-422-11	CARBON	2.7K 5%	1/4W	
R717	I-202-824-00	SOLID	3.3K 10%	1/2W	
R718	I-215-899-11	METAL OXIDE	15K 5%	2W	F
R719	I-202-842-11	SOLID	220K 10%	1/2W	I
R720	I-202-719-00	SOLID	1M 10%	1/2W	
R721	I-216-349-00	METAL OXIDE	1 5%	1W	F
R722	I-202-848-00	SOLID	680K 10%	1/2W	
R723	I-202-838-00	SOLID	100K 10%	1/2W	

<VARIABLE RESISTOR>

RV701	I-228-723-00	RES, ADJ, CERAMIC	CARBON 4.7K	
RV702	I-228-722-00	RES, ADJ, CERAMIC	CARBON 3.3K	
RV703	I-228-723-00	RES, ADJ, CERAMIC	CARBON 4.7K	
RV704	I-228-722-00	RES, ADJ, CERAMIC	CARBON 3.3K	
RV705	I-228-723-00	RES, ADJ, CERAMIC	CARBON 4.7K	
RV706	I-230-641-11	RES, ADJ, METAL GLAZE	2.2M	I
RV707	I-230-641-11	RES, ADJ, METAL GLAZE	2.2%	
RV708	I-230-619-11	RES, ADJ, METAL GLAZE	110M	
RV709	I-228-725-00	RES, ADJ, CERAMIC	CARBON 22K	I

MSCELLANEOUS

1-452-032-00 MAGNET, DISK; 10MM ϕ
 1-452-094-00 MAGNET, ROTATABLE DISK; 15MM ϕ
 1-452-277-00 MAGNET, BMC
 Δ I-537-273-11 TERMINAL ASSY, ANTENNA (USA ONLY)
 Δ I-537-367-11 TERMINAL ASSY, ANTENNA (CND ONLY)
 Δ I-559-396-21 CORD, POWER

L901 Δ I-426-146-71 COIL, DEMAGNETIZATION
 L904 Δ I-451-234-00 DEFLECTION YORE (Y14NDA)
 SP901 I-544-499-11 SPEAKER
 V901 Δ 8-735-555-75 PICTURE TUBE (A34JBUIOX)

ACCESSORIES AND PACKING MATERIALS

PART NO.	DESCRIPTION	REMARK
1-417-182-I 1	CONVERTER (EAC-25) (CND ONLY)	
I-501-372-41	ANTENNA, TELESCOPIC	
I-562-443-11	CONNECTOR, ANTENNA (USA ONLY)	
3-751-225-21	MANUAL, INSTRUCTION	
3-751-225-31	MANUAL, INSTRUCTION (CND ONLY)	
*4-337-201-02	BAG, PROTECTION	
x4-393-161-01	CUSHION (UPPER) (ASSY)	
*4-393-162-01	CUSHION (LOWER) (ASSY)	
*4-393-167-01	INDIVIDUAL CARTON	

REMOTE COMMANDER

A-1470-921-A	REMOTE COMMANDER (RM-781)	
4-394-031-01	COVER, BATTERY (FOR RM-781)	